ACCUREX

Document 482584
Grease Trapper ESP™
Kitchen Exhaust Pollution Control System

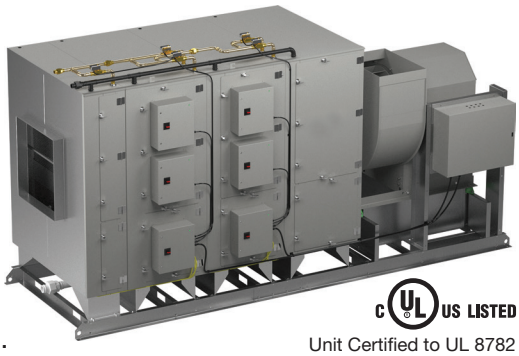
Installation, Operation and Maintenance Manual

Please read and save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with these instructions will result in voiding of the product warranty and may result in personal injury and/or property damage.

Grease Trapper ESP™

The Grease Trapper ESP™ is a pre-engineered electrostatic precipitator type pollution control unit with integral exhaust fan (available without exhaust fan as an option). The unit is designed to remove grease and smoke particles and odor from the kitchen exhaust airstream. This installation manual covers procedures for receiving, installing, and maintaining the unit.

For additional instructions and maintenance information on the integral exhaust fan, when applicable, refer to the fan nameplate to determine model type and visit accurex.com to download the corresponding manual.



c UL US LISTED

Unit Certified to UL 8782
Control Panel Certified to UL 891

General Safety Information

Only qualified personnel should install this system. Personnel should have a clear understanding of these instructions and should be aware of general safety precautions. Improper installation can result in electric shock, possible injury due to coming in contact with moving parts, as well as other potential hazards. Other considerations may be required if high winds or seismic activity are present. If more information is needed, contact a licensed professional engineer before moving forward.

DANGER

Always disconnect power before working on or near this equipment. Lock and tag the disconnect switch or breaker to prevent accidental power up.

CAUTION

To reduce the risk of fire, electric shock, and injury be sure to follow the cautions below:

- Before servicing, make sure the unit is properly grounded.
- When servicing the fan, motor may be hot enough to cause pain or injury. Allow motor to cool before servicing.
- Do not operate this unit in an explosive atmosphere.
- Keep all flammable materials (such as gasoline) away from the unit.
- Do not use flammable cleaner on or near the unit.
- The unit should be inspected frequently and the unit and cells should be manually cleaned at proper intervals to prevent a fire.
- Operating temperatures of the airstream should not exceed 130°F.

1. Follow all local electrical and safety codes, as well as the National Electrical Code (NEC), the National Fire Protection Agency (NFPA), where applicable. Follow the Canadian Electrical Code (CEC) in Canada.
2. The rotation of the fan wheel is critical. It must be free to rotate without striking or rubbing any stationary objects.
3. Fan motor must be securely and adequately grounded.
4. Do not spin fan wheel faster than maximum cataloged fan rpm. Adjustments to fan speed significantly affects motor load. If the fan RPM is changed, the motor current should be checked to make sure it is not exceeding the motor nameplate amps.
5. Do not allow the wires to kink or come in contact with oil, grease, hot surfaces or chemicals. Replace immediately if damaged.
6. Verify that the power source is compatible with the equipment.
7. Never open access doors to a duct while the fan is running.
8. The precipitator contains safety electrical interlock switches at all maintenance access doors. Do not attempt to defeat these interlocks.

Receiving

Upon receiving the product, check to make sure all items are accounted for by referencing items shown on the packing list. Inspect each crate for shipping damage before accepting delivery. Notify the carrier if any damage is noticed. The carrier will make a notation on the delivery receipt acknowledging any damage to the product. All damage should be noted on all the copies of the bill of lading which is countersigned by the delivering carrier. A Carrier Inspection Report should be filled out by the carrier upon arrival and filed with the Traffic Department. If damaged upon arrival, file claim with carrier. Any physical damage to the unit after acceptance is not the responsibility of manufacturer.

Unpacking

Verify that all required parts and the correct quantity of each item have been received. If any items are missing, report shortages to your local representative to arrange for obtaining missing parts. Sometimes it is not possible that all items for the unit be shipped together due to availability of transportation and truck space. Confirmation of shipment(s) must be limited to only items on the packing list. Remove all other shipping/ packing materials including fan tie down straps.

Handling

All units can be rigged and moved by the lifting brackets provided on the rails. Smaller units, including housing sizes 15, 30, and 45, are shipped on a skid and can also be moved around with a forklift. Location of brackets varies by model and size. Handle in such a manner as to keep from scratching or chipping the coating. Damaged finish may reduce ability of unit to resist corrosion.

Storage

Units are protected against damage during shipment. If the unit cannot be installed and operated immediately, precautions need to be taken to prevent deterioration of the unit during storage. The user assumes responsibility of the unit and accessories while in storage. The manufacturer will not be responsible for damage during storage. These suggestions are provided solely as a convenience to the user.

INDOOR

The ideal environment for the storage of units and accessories is indoors, above grade, in a low humidity atmosphere which is sealed to prevent the entry of blowing dust, rain, or snow. Temperatures should be evenly maintained between 30°F (-1°C) and 110°F (43°C) (wide temperature swings may cause condensation and “sweating” of metal parts). All accessories (including the main control panel and the keypad/touchscreen user interface) must be stored indoors in a clean, dry atmosphere.

Remove any accumulations of dirt, water, ice, or snow and wipe dry before moving to indoor storage. To avoid “sweating” of metal parts, allow cold parts to reach room temperature. To dry parts and packages use a portable electric heater to get rid of any moisture build up. Leave coverings loose to permit air circulation and to allow for periodic inspection.

OUTDOOR

Units designed for outdoor applications may be stored outdoors, if absolutely necessary. Roads or aisles for portable cranes and hauling equipment are needed.

The unit should be placed on a level surface to prevent water from leaking into it. The unit should be elevated on an adequate number of wooden blocks so that it is above water and snow levels and has enough blocking to prevent it from settling into soft ground. Locate parts far enough apart to permit air circulation, sunlight, and space for periodic inspection. To minimize water accumulation, place all unit parts on blocking supports so that rain water will run off.

Do not cover parts with plastic film or tarps as these cause condensation of moisture from the air passing through heating and cooling cycles.

NOTE

The main electrical panel, if stored, shall be stored indoors only in a dry environment protected from the elements.

Inspection & Maintenance during Storage

While in storage, inspect equipment once per month. Keep a record of inspection and maintenance performed.

If moisture or dirt accumulations are found on parts, the source should be located and eliminated. At each inspection, rotate the fan wheel by hand ten to fifteen revolutions to distribute lubricant on motor. Every three months, the fan motor should be energized. If paint deterioration begins, consideration should be given to touch-up or repainting. Fans with special coatings may require special techniques for touch-up or repair.

Machined parts coated with rust preventive should be restored to good condition promptly if signs of rust occur. Immediately remove the original rust preventive coating with petroleum solvent and clean with lint-free cloths. Polish any remaining rust from surface with crocus cloth or fine emery paper and oil. Do not destroy the continuity of the surfaces. Wipe thoroughly clean with Tectyl® 506 (Ashland Inc.) or the equivalent. For hard to reach internal surfaces or for occasional use, consider using Tectyl® 511M Rust Preventive or WD-40® or the equivalent.

Removing from Storage

As units are removed from storage to be installed in their final location, they should be protected and maintained in a similar fashion, until the equipment goes into operation. Prior to installing the unit and system components, inspect the unit assembly to make sure it is in working order.

1. Check all fasteners, set screws on the fan, wheel, bearings, drive, motor base, and accessories for tightness.
2. Rotate the fan wheel(s), where applicable, by hand and assure no parts are rubbing.

Table of Contents

Grease Trapper ESP System Function

Grease Trapper ESP is an electrostatic precipitator pollution control unit (PCU), with an additional carbon filtration module designed for two specific functions:

- Remove smoke/grease particles from kitchen exhaust
- Remove odor from kitchen exhaust

NOTE

- Grease Trapper ESP must be connected to a listed exhaust hood assembly and must be installed in accordance with local building codes, NFPA 96 and NEC.
- The unit must be installed with a minimum 12 inch clearance to combustible materials on top of unit and six inches on the sides and bottom.

A mechanical impingement pre-filter removes large airborne particles from the incoming airstream prior to reaching the ionizer cell. The electrostatic precipitator section removes grease and smoke particles from the airstream using a high voltage ionizer cell(s). The ionizer imparts a positive charge on the grease and smoke particles as they pass. These particles are then repelled by positively charged plates and collected on negatively charged plates. Upon completion of each cooking day, a wash sequence is initiated for the self-cleaning function of the electrostatic cell and impingement modules via the control panel. The mesh mist eliminator filter prevents wash water from entering the carbon filtration section(s) of the unit.

NOTE

Do not use this unit for applications with high concentrations of water vapor, or other matter, that is highly conductive if condensed in the airstream. Heavy water vapor can cause continuous electrical shorting within the ESP cells, which does not allow the unit to collect cooking particulate and perform as designed.

The standard unit will have two ESP modules and one carbon filtration section for use with light, medium and heavy duty cooking.

NOTE

This unit should NOT be installed in applications where incoming airstream at the inlet of the unit is capable of exceeding 130°F.

NOTE

Grease Trapper ESP is designed to remove sub-micron, airborne particulate generated from cooking processes. This system is **NOT INTENDED** to eliminate regular hood and ductwork cleaning and service. Improper care and maintenance of this system and associated hoods and ductwork may present a fire hazard.

System Components

NOTE

The installation criteria for each of the system components shown below should be considered when selecting a site for install. For further detail on installing the components, refer to the INSTALLATION section on page 7.

Unit Body

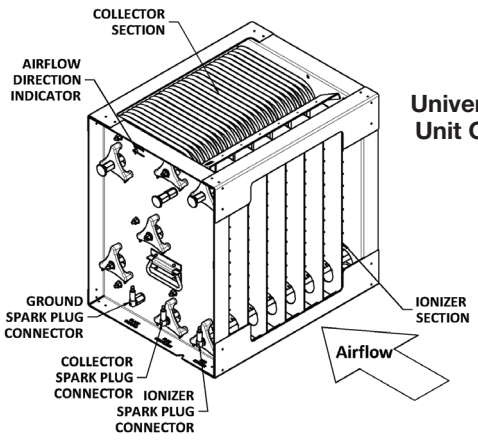
The unit body is shipped on a mounting rails ready for installation. If the unit was ordered with an exhaust fan, typically the fan will also be mounted on the same set of rails as part of the PCU assembly. Unless specified and built for outdoor use, the PCU must be mounted indoors and be protected from weather. The unit should be easily accessible for service personnel. (1) One-inch water supply line and (1) two-inch waste water drain line is required at the unit for the system's wash function.

Power packs (power supply boxes) are attached to hinged cell access doors of the cabinet assembly which are wired directly back to the main control panel via the quick connect plug and play cables. By default these will be factory wired when the main control panel is mounted on the rails. The high voltage from the power packs is wired directly to the cells through a spark plug style cable passing through the unit via UL listed compression seals. Power supplies are self-protecting against overloads (can be caused by contaminant build up that leads to short circuits in ionizer and collector sections).

ESP Cells

ESP cells will ship in separate crate to protect them during shipping. Cell quantities for each stage are based on unit size.

Cells have an ionizer section and collector section. Ionizer section includes spiked ionizer plates that are charged with 12,000 VDC. Collector section includes alternating plates between ground (0 VDC) and 6,000 VDC potential. Cells are fed voltage through high voltage spark plug-style cables that are insulated from the unit housing. These pins contact brass plungers located on the side of the cell near the bottom.



Universal Unit Cell

If a module has multiple cells, power is passed from cell to cell through these brass plungers coming into contact with the pins on next cell.

The total current to both the ionizer section and collector section is below 6 mA.

Impingement Filters / Mist Eliminator Filters / Carbon Trays

Impingement filters and mist eliminator filters will ship installed in the unit. Carbon trays will ship in a separate container. Filter quantities for each stage are based on unit size.

Each carbon filter is a 20 x 20 x 2 inch, 12 lbs., and contains coconut shell carbon, standard. Max designed velocity across each filter is 90 ft/min.

Component Quantities

STANDARD UNIT				
Housing Size	Impingement Filter	ESP Cell	Mist Eliminator Filter	2" Deep Carbon Trays
15	1	2	1	6
30	2	4	2	12
45	3	6	3	18
60	4	8	4	24
90	6	12	6	36
135	9	18	9	54

Remote Mounted Detergent Dispenser

A 5-gallon remote mounted detergent tank and remote mounted detergent control cabinet, equipped with a diaphragm pump and terminals is included as part of the electrostatic collector self-wash system. A backflow preventer is to be provided by others. The detergent tank must be mounted indoors on a solid, level foundation, within 8 feet of the detergent control cabinet, and in a freeze protected location accessible to maintenance personnel. The detergent control cabinet must be mounted within 30 feet vertical to the loose, factory provided, plumbing manifold. Refer to the PLUMBING section for details on plumbing connections.

System Components - *continued*

System Control Panel

The system control panel fed from a 15A building breaker allows the user to interface with the unit and controls operation, and monitors wash and other functions. Factory provided quick connect cables connect the system control panel to the power pack enclosures on the unit, and works in conjunction with the unit's power supplies and high voltage ESP cells. The system control panel has both indoor (NEMA-1) and outdoor (NEMA-4) that can be mounted on the unit rails or shipped loose. Follow 110-26 of the National Electrical Code in allowing adequate room for electrical servicing as well as allowing clearance for opening any access or service doors.

See unit specific wiring diagram for field wiring/ connection details.

NOTE

VFD, if provided and greater than 25HP, will be shipped loose for remote mounting.

NOTE

System control panel may be mounted on the PCU rails or shipped loose for remote mounting. If mounted on rails, all control wiring between the panel and the PCU will be factory wired.

Fire Cabinet

The fire cabinet should be mounted as close to the Pollution Control Unit as possible, typically within 5 feet. Unless the fire cabinet was provided with an outdoor cabinet and heater, the cabinet should be mounted indoors and must be kept above freezing.

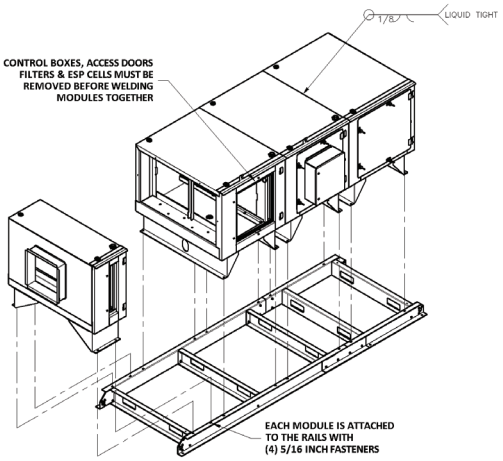
PCU Field Assembly - *if applicable*

If unit is shipped in sections, each section will **need to be welded in the field**.

Housing Size	Number of Mechanical Fasteners
15	3
30, 45	4
60, 90	6
135	6

Unit Modules

1. Remove (4) 5/16 inch mechanical fasteners that attach each module to the rails.
2. Remove 5/16 inch mechanical fasteners that attach each module to the next adjacent module. PCU housing size can be found in the model number on tag on side of unit.

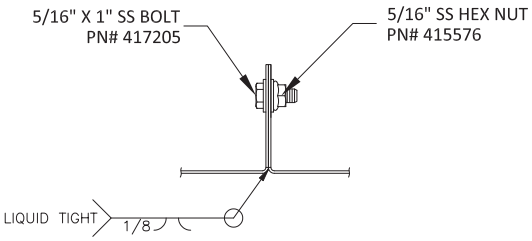


NOTE

Doors will have to be opened and/or removed to access fasteners inside of modules.

3. After rails and modules have been moved to desired location, the modules and rails can be reassembled.
4. It is recommended to reattach the fasteners from step 2 to properly align the modules with each other, but fasteners are not required when the modules are welded together from the outside. Fasteners will need to be removed again to perform step 7.

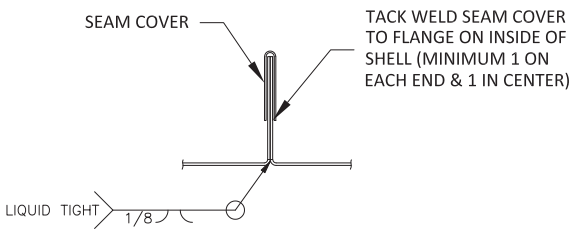
INTERIOR OF MODULES



EXTERIOR OF MODULES

5. Make sure all control boxes, access doors, filters and cells are removed from the modules before welding modules together.
6. Fully weld modules together on all four sides on the outside of the unit. Welds must be liquid tight.
7. Install seam covers on all flanges inside of shell where modules connect. Tack weld each seam cover on each end and minimum once in the middle.

INTERIOR OF MODULES



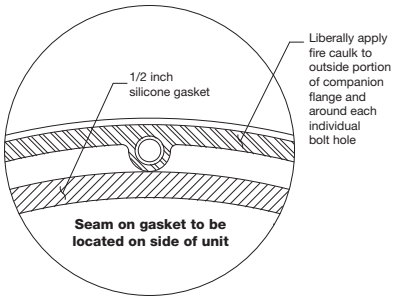
EXTERIOR OF MODULES

Attaching Fan

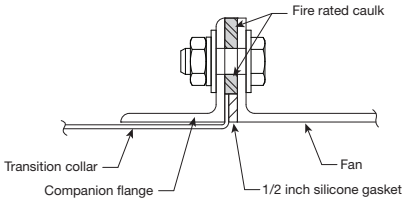
The ESP fan is shipped bolted to unit body and rails. If the unit was requested to be disassembled in the field, the unit body-to-fan connection has not been sealed.

1. To disassemble in the field, remove mechanical fasteners that attach the companion flange and fan to the unit body.
2. Remove mechanical fasteners that attach the fan to the isolators on the rails.

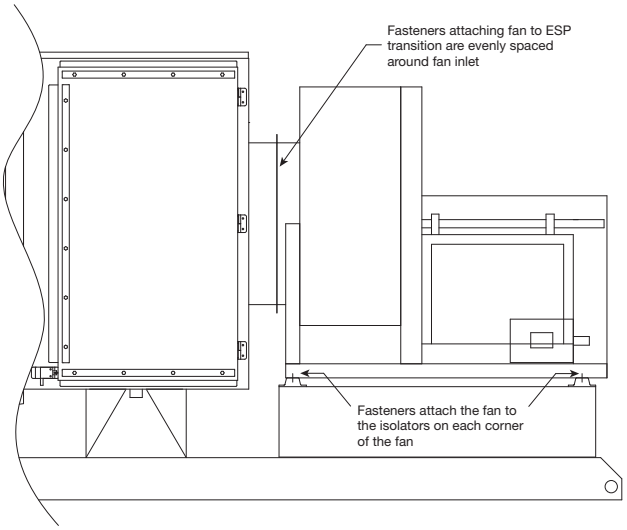
   After fan and unit body have been moved to desired location, the fan can be sealed and reattached to the unit body and rails.
3. To seal the fan to unit body connection, apply fire rated caulk (3M Fire Barrier Sealant CP25WB+ or equivalent) to fan inlet flange. Make sure to apply caulk around each bolt hole. Caulk to be located outside of silicon gasket mounted during step 4.



4. Attach 1/2 inch silicone gasket around fan inlet flange. Silicone gasket to be located inside of caulk applied in step 3 (seam of gasket to be located on the side of unit).



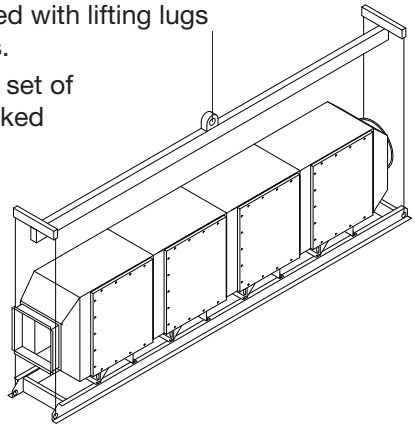
5. To reassemble locate fan on isolators on rails.
6. Reattach fasteners for companion flange removed in step 1.
7. Reattach fasteners attaching fan to isolators removed in step 2.



Installation

Rigging and Placing Equipment

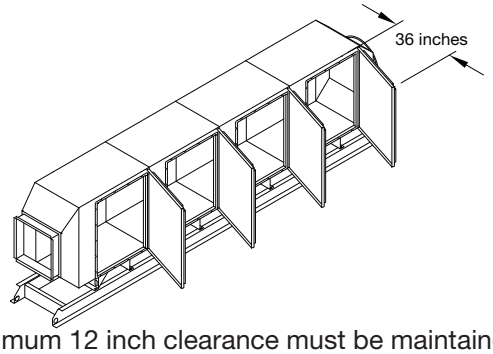
1. The unit is furnished with lifting lugs at the four corners.
2. Use a crane and a set of spreader bars hooked to all four factory lifting lugs to lift the unit.



3. Field weight will vary depending upon final selections such as fan type, accessories, etc. Approximate weights are shown in the table.

Approximate Weight		
Housing Size	STANDARD UNIT lbs	kg
15	1410	641
30	1710	777
45	2120	964
60	2765	1257
90	3315	1507
135	5000	2268

4. The unit can be positioned on a base or roof deck suitable for this purpose.
5. The unit must be anchored to its base/roof deck.
6. Alternatively, the unit may be suspended from an adequate overhead structure, using suitable undercarriage or hanging rods (by others). If suspended a cradle or support structure must be provided by others to support unit from bottom. All hanger brackets/lifting lugs must be used to ensure proper support. The unit must also be hung level to ensure proper operation.
7. A service clearance of 36 inches must be provided on the access door side of the unit.



8. A minimum 12 inch clearance must be maintained between the top and 6 inches on each side and bottom of this unit and any combustible material.
9. Ensure the fan is located in an easily accessible area, of adequate size and clearance to allow for service or removal.

Ductwork Connections

Ductwork must conform to IMC and SMACNA guidelines.

All factory-built grease duct needs to be constructed in accordance with ANSI/UL 1978 and should be manufactured and installed in accordance with their listing.

All field-built grease ductwork must be constructed in the following manner per NFPA 96, unless otherwise specified by the local authority having jurisdiction (AHJ):

Materials - Ducts shall be constructed of and supported by carbon steel not less than 1.37 mm (0.054 in.) (No. 16 MSG) in thickness or stainless steel not less than 1.09 mm (0.043 in.) (No. 18 MSG) in thickness.

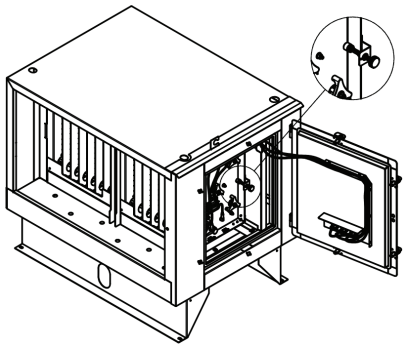
Installation - All seams, joints, penetrations, and duct-to-hood collar connections shall have a liquid-tight external weld.

Units intended for indoor mounting have an outlet mounting flange provided on the outlet of the fan. Outlet ductwork from the exhaust fan is required to be per the above mentioned methods unless otherwise specified by the local authority having jurisdiction (AHJ).

NOTE

Ductwork should be properly insulated to prevent formation of condensation through temperature change. Condensation that occurs in ductwork will short circuit ionizing-collecting cells.

Cells and Carbon Trays



Open ESP cell and carbon tray access doors by turning and releasing all latches on the door.

Insert cells into the ESP module(s) in the units, making sure the airflow arrow stamped on each cell is pointing towards the fan. ESP cells should be pushed in by the next one in the row. For example, the second cell pushes the first cell, the third cell pushes the second, etc. The last cell installed should be no more than 4 inches (+/-1/8 inch) from the edge of the cell to the edge of the frame.

After inserting the last cell in a row, install the two (2) cell pushers to secure the cells, these pushers should be hanging from the above rack. Insert the cell pusher between the cell and the vertical c-channel of the cell rack, hooking the end of the pusher around the c-channel. Locate the pusher low enough on the c-channel that the attached wire is taut. Then, fasten the bolt until it's tight against the face of the cell. Repeat for each cell pusher on each row.

Insert carbon trays into the carbon module(s) in the unit. Make sure trays are inserted where gasketing material is orientated on the left and right hand side, **NOT** *the top and bottom*, so there is a seal against the filter next to them.

After all cells and filters are properly installed, re-latch unit doors by closing the door and turning the hand-latches until secured.

Plumbing Connections

NOTE

All water piping exposed to freezing temperatures must be trace heated and insulated to prevent damage to the unit.

Once all system components are installed, plumbing connections for the system can be made. It is recommended that plumbing connections be done prior to making electrical connections.

Locate a suitable indoor location for the mounting of the remote detergent control cabinet and remote detergent tank, within 8 feet of each other.

From the building, a 1-inch (refer to drawings) hot water line is required for connecting the wash system. Recommended water temperature is 140-180°F at 40 psi pressure. Refer to the chart for information on water and detergent quantity requirements. Install the quarter turn ball valve (by others) at the incoming water source to allow the water to be turned off for servicing. Next, install the backflow preventer (by others), and factory provided inlet manifold. Locate these items along the incoming water line in a location convenient for inspection/ servicing, and within 30' vertical of the detergent control cabinet.

Approximate Water and Detergent Used Per ESP Wash Cycle (gallons)*		
Housing Size	STANDARD UNIT	
	Water	Detergent
15	85	0.15
30	169	0.15
45	254	0.15
60	279	0.15
90	418	0.15
135	761	0.25

Water usage numbers shown above are assuming factory default wash cycle times. Actual water and detergent required may be different based on the cooking load, appliance type, and cooking frequency/time.
*Assuming 40 psi water pressure

When the unit is washing and the wash sequence is calling for detergent, a diaphragm pump housed within the remote detergent control cabinet pumps the detergent into the factory provided inlet manifold. A float, located in the remote mounted detergent tank, determines detergent levels.

From the bottom of the pump located within the detergent control cabinet use the provided compression fittings to connect the provided 1/4" tubing to the lid of the remote mounted detergent tank located within 8' vertical of the detergent control cabinet.

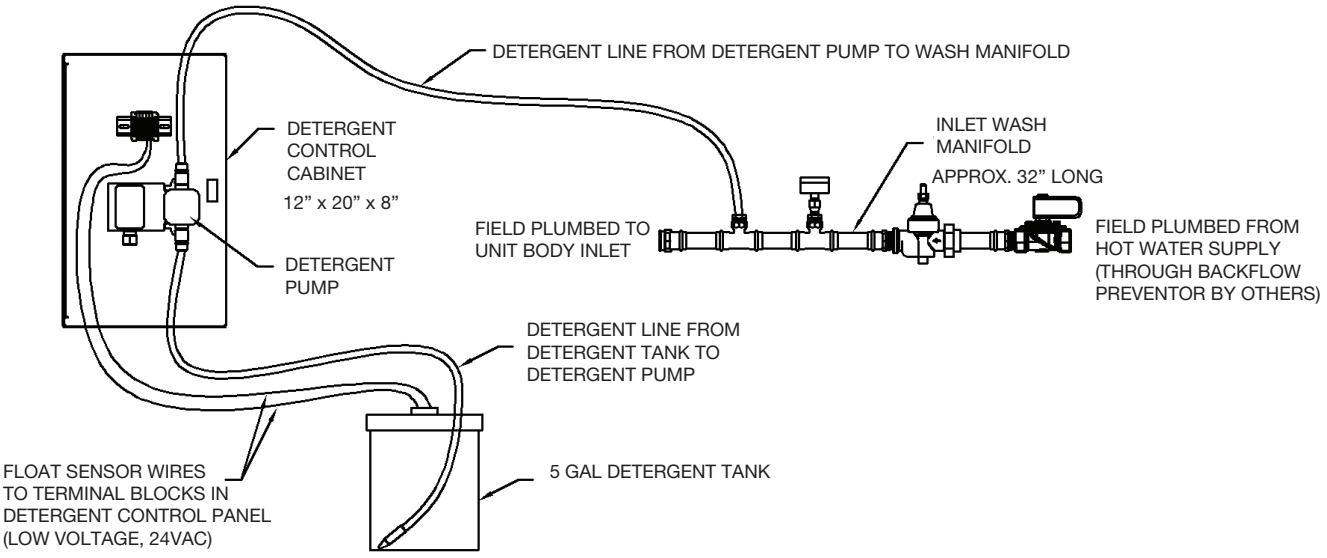
From the top of the pump located within the detergent control cabinet, use the provided compression fittings to connect the provided 1/4" tubing to the 1/2" detergent connection on the check valve on the provided inlet manifold located within 30' vertical of the detergent control cabinet.

NOTE

Upon the float detecting no detergent, the system will go into a low detergent alarm and the detergent pump will be immediately shut off. The low detergent fault can be manually reset (see page 14 for details), or it will automatically reset if the float detects detergent upon the next wash cycle when detergent injection is taking place.

Detergent Dispenser

The detergent dispenser supplies detergent to the wash system during the WASH mode.



Plumbing Connections - *continued*

Wash Manifolds

The unit is supplied with a single 1-inch wash header inlet located at the top of the ESP. Connect the hot water supply line from the outlet of the inlet manifold to the wash header at the top of the ESP module. Bring a 2-inch waste water drain piping connection with P trap to the drain pipe, located centered below the inlet of the PCU. The trap drain line water column for the drain should be sized for the total system resistance plus 1 in. wg.

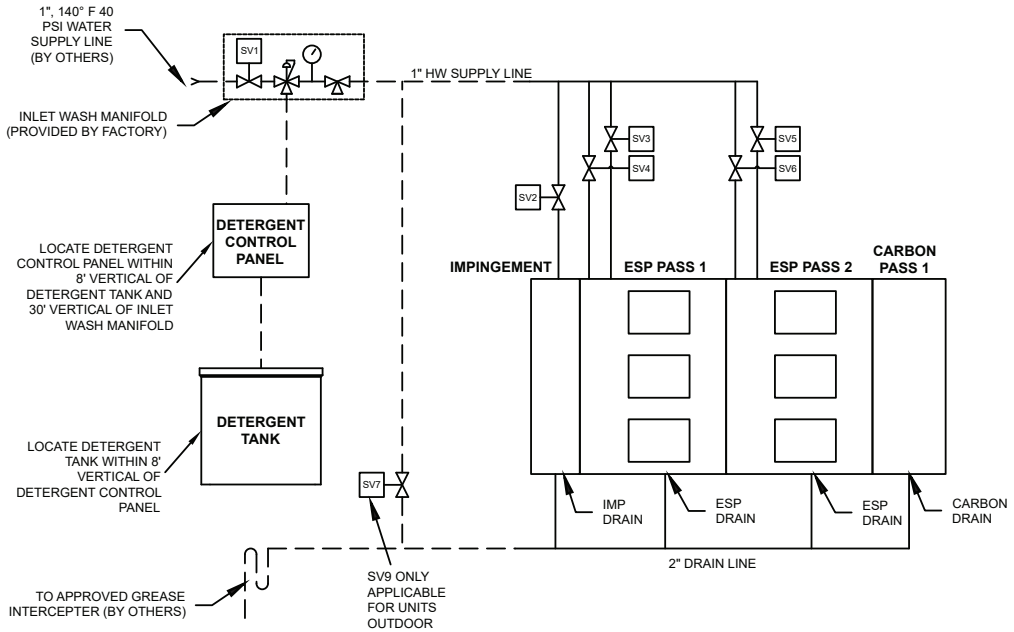
For more information, refer to the plumbing schematic located on page 31.

The Grease Trapper ESP PCU will be supplied with a detergent tank, detergent control cabinet, wash inlet manifold, solenoid valves, and connection headers on each module. Follow all applicable plumbing codes and best practices when installing system.

Required Plumbing Components (Provided by Others)	
Quantity	Item Description
1	Backflow Preventer
1	Ball Valve, 1 Inch for Supply Line

Plumbing Schematics

Plumbing schematic is provided as a general drawing. For unit specific drawings, consult diagram found with your unit.



PLUMBING NOTES:
1) TRAPPED DRAIN LINE WATER COLUMN TO BE SIZED FOR TOTAL SYSTEM LOSS + 1.0 IN. WG
2) DRAIN SHALL BE PLUMBED TO AN APPROVED GREASE INTERCEPTOR.
3) WATER SUPPLY AND DRAIN PIPING EXPOSED TO FREEZING MUST BE TRACE HEATED AND INSULATED.
4) MAXIMUM 30 FOOT VERTICAL RISE FROM DETERGENT PUMP MOTOR TO MAIN 1"HW SUPPLY LINE.
5) DO NOT INSTALL ANY PIPING IN FRONT OF DOORS ON MODULES, MUST HAVE CLEARANCE FOR ACCESS.

FIELD PLUMBING - - - - - - - - - -
FACTORY PLUMBING ——————

Electrical

Once all system components are installed, electrical connections for the system can be made. It is recommended that plumbing connections be done prior to making electrical connections.

CAUTION

RISK OF ELECTRIC SHOCK. All wiring to be done by qualified personnel only.

NOTE

All wiring must be done according to the equipment data plate information, NEC (National Electrical Code NFPA 70), and local codes.

NOTE

All wiring must be permanently installed in conduit. Under no circumstances should extension cords be used to connect the source of electrical supply to the equipment.

NOTE

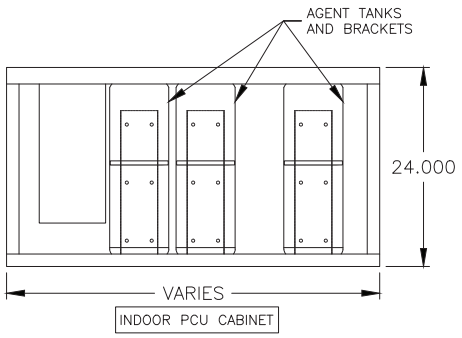
An earth ground must be provided to the unit assembly housing and main control panel. The detergent pump motor and solenoid valve must also be appropriately grounded.

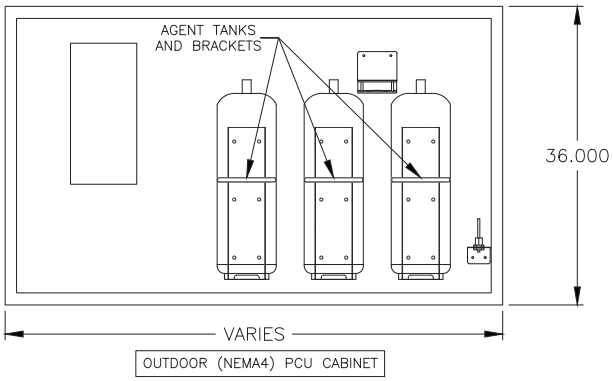
The Grease Trapper ESP PCU will require additional field wiring for proper installation. The main control panel will be shipped loose or mounted on the unit rails and is designed for either indoor or outdoor applications. A typical field wiring diagram is shown on page 28. Refer to the unit specific wiring diagram located on the inside of the door of the system control panel for unit specific wiring that is required.

Fire System

The Pollution Control Unit (PCU) is furnished with factory pre-piped fire suppression nozzles. Field connection, tanks, controls, fusible link detectors, and commissioning is provided and installed, based on specifications at time of order. The Authority Having Jurisdiction (AHJ) may require additional protection.

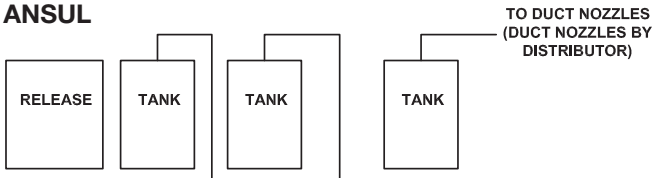
The PCU may be provided with one or more cabinets, shipped loose for field install, containing the fire suppression components. If a fire cabinet(s) are provided, locate an area as close to the PCU as possible (within 5 feet from the PCU), with enough space to mount the fire cabinet(s), and fasten to wall. If provided with indoor cabinet(s), fasten to wall using 1/4" holes located along all four sides of the back wall of the cabinet. If provided with outdoor (NEMA4) cabinet(s), fasten to wall using 5/16" bolts at the four (4) holes located 3/4" offset from the corners of the back face of each cabinet. Size and type of fastener are the responsibility of installer. Ensure 36" of horizontal clearance in front of the cabinet(s) for access and code compliance. Ensure sufficient clearance above cabinet(s) for fire system piping to the PCU. Cabinet(s) may be provided with heater if mounted outdoors, refer to Fire System Cabinet Wiring Outdoor for details. Cabinet dimensions and quantity will vary based on the PCU size and mounting location (Indoor/Outdoor); see image and table for reference. Refer to unit fire drawings for final cabinet dimension and quantity.





ESP Fire Cabinet Quantity and Size			
Housing Size	Indoor Cabinet	Outdoor (NEMA4) Cabinet	
	4 or 6 Module Unit	4 Module Unit	6 Module Unit
15	See Drawings	(1) 42"	(1) 60"
30	See Drawings	(1) 42"	(1) 60"
45	See Drawings	(1) 42"	(1) 60"
60	See Drawings	(1) 60"	(2) 42"
90	See Drawings	(1) 60"	(2) 42"
135	See Drawings	(1) 60" (1) 42"	(1) 60" (2) 42"

ANSUL

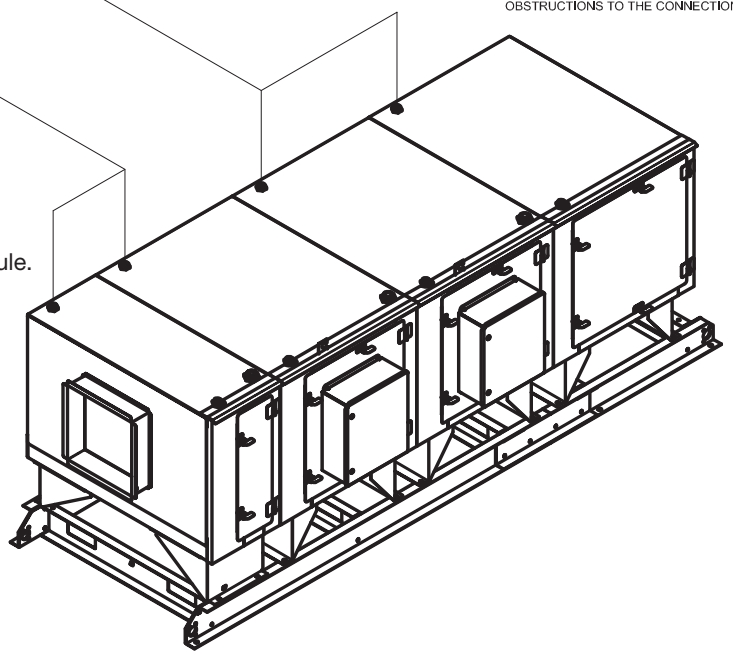


TO FIRE SYSTEM DISTRIBUTOR / FIRE SYSTEM INSTALLER:

THERE ARE TWO QUIK-SEALS ON EACH MODULE. CONNECTION TO ONLY ONE OF THE QUIK-SEALS ON EACH MODULE IS REQUIRED. MULTIPLE QUIK-SEALS ARE PROVIDED FOR SITUATIONS WHERE THERE ARE OBSTRUCTIONS TO THE CONNECTION POINT.

TYPICAL DRAWING

- Do not install fire piping in front of doors on module. Must have 36 inches of clearance.



Initial System Start-Up

1. Verify unit is installed properly and all field water and electrical connections have been made.
2. Check that all ESP cells have been installed properly. There is a directional arrow that indicates the direction of the proper airflow. If cells are not installed in the proper direction, the unit will not operate correctly.
3. Close and properly fasten the doors on the unit to ensure the door limit switches are closed.
4. Turn on electrical power to control cabinet and exhaust fan.
5. Turn on fan disconnect.
6. If a fan button exists on the user interface, press the button to start the fan. If a fan button does not exist on the user interface, the fan will need to be turned on by external means (see remove enable input RE-1A and RE-1B). Some electrical arcing (audible snapping and cracking) is normal at initial power up as leftover debris in the duct and unit may occasionally get caught inside the cells. Arcing should subside after a short period of time. If arcing continues, reference page 32 for troubleshooting assistance.
7. Check for alarms on the system controller. Correct any alarms that may be displayed (See page 14 for details).
8. Turn on water supply.
9. Prime the detergent pump. On the CAREL controller, navigate to Service > Wash Settings > “Prime Detergent Pump” menu screen. Changing “OFF” to “ON” will start the detergent pump. Monitor the detergent line and press the ESC key once the detergent reaches the hot water line. This will stop the detergent pump.
10. System should now be ready for operation.

NOTE

As a safety precaution, the system will only operate in the NORMAL mode when the access doors of the unit are completely closed and the terminal box disconnect switch is in the ON position.

If the plunger of the safety switch on all of the doors is not fully depressed, the red FAULT light on the main controller (PLC) will illuminate and the unit will not start. Do not attempt to operate the unit with the access doors open or bypass the safety.

Sequence of Operation

The operation of the Grease Trapper ESP system falls into two main categories:

1. **NORMAL:** System collects smoke and grease particulate from the airstream.

The unit can be started by pressing the fan button on the user interface or by closing the remote run contact (terminals RE-1A and RE-1B). The remote run command is a contact that can be wired to the kitchen control panel, timeclock, or any other contact closure desired to call for the system to run.

NOTE

BOTH the keypad fan button needs to be disengaged AND the remote run contact needs to be open in order for the fan to shut off. A call for the fan to run will not allow for a wash to start, which will prevent the cells from being cleaned.

During normal operation, as the grease enters the unit, it will pass through an impingement filter that is designed to remove the large grease particles. After passing through the impingement filter, it will enter the ESP module(s) which will remove the grease particles and smoke from the airstream through a process of electrostatic precipitation. Upon leaving the ESP modules, the air then passes through a mist eliminator filter which stops water from entering the carbon filters during the wash down process and also helps protect the carbon filter section from grease build-up. The air then enters the carbon filtration section which removes the odors from the airstream.

Normal Mode

- Exhaust Fan - Running
- Main Solenoid Valve - Closed
- Detergent Pump - Off

Sequence of Operation - *continued*

2. WASH: System goes through cycles to clean and dry dirty ionizing-collecting cells

The wash cycle is recommended to be performed daily on the unit and uses an automated wash down sequence to remove the grease that has been collected on the impingement filters and ESP cells. The length of time and frequency of washing will be determined by the grease load in the airstream. The times shown are the factory settings but can be adjusted as needed based on site conditions.

The wash cycle can be started three different ways:

1. User presses the wash button on the keypad or touch screen.
2. An external wash contact is closed (terminals WS-1A and WS-1B).
3. The controller can be set up to wash the unit automatically based on a schedule set up on the controller.

The wash sequence will wash each impingement and ESP module using the steps below. For units with multiple ESP modules, the wash sequence will repeat itself for each module with the exception of the drip dry and fan dry sequence. The drip dry and fan dry portion will start once all of the modules have completed washing and are used to dry the entire unit before placing it back into service. An optional, up to 2-hour delay between each module's wash sequence can be set on the controller to allow water heaters or grease interceptors time to recover between wash sequences can be set on the controller to allow water heaters or grease interceptors time to recover.

Wash Override: The wash sequence can be stopped by pressing the wash button on the user interface. This will cancel the wash sequence and return the PCU to normal operation. When calling for a wash or during the wash sequence if the fan is turned on either by the fan button, remote fan enable contact, or the fire system is activated the wash sequence will stop and the exhaust fan will turn on.

Pre-Soak Rinse
- Impingement
- Exhaust Fan - Off
- Main and Impingement or ESP Module Solenoid Valve - Open
- Detergent Pump - Off
- Time
  - 3 minutes (Housing sizes 15, 30, 45, 60 and 90
  - 6 minutes (Housing size 135)

Detergent
- Exhaust Fan - Off
- Main and Impingement or ESP Module Solenoid Valve - Open
- Detergent Pump - On
- Time
  - 1 minute (Housing sizes 15, 30, 45, 60 and 90)
  - 2 minutes (Housing size 135)

Soak
- Exhaust Fan - Off
- Main and Impingement or ESP Module Solenoid Valve - Off
- Detergent Pump - Off
- Time
  - 3 minutes (Housing sizes 15, 30, 45, 60 and 90
  - 6 minutes (Housing size 135)

Rinse
- Exhaust Fan - Off
- Main and Impingement or ESP Module Solenoid Valve - Open
- Detergent Pump - Off
- Time
  - 4 minutes (Housing sizes 15, 30, 45, 60 and 90)
  - 8 minutes (Housing size 135)

Detergent
- Exhaust Fan - Off
- Main and Impingement or ESP Module Solenoid Valve - Open
- Detergent Pump - On
- Time
  - 1 minute (Housing sizes 15, 30, 45, 60 and 90)
  - 2 minutes (Housing size 135)

Soak
- Exhaust Fan - Off
- Main and Impingement or ESP Module Solenoid Valve - Closed
- Detergent Pump - Off
- Time - 3 minutes

Rinse
- Exhaust Fan - Off
- Main and Impingement or ESP Module Solenoid Valve - Open
- Detergent Pump - Off
- Time
  - 4 minutes (Housing sizes 15, 30, 45, 60 and 90)
  - 8 minutes (Housing size 135)

Drain (Drip Dry)
- Exhaust Fan - Off
- Drain Solenoid - Open
- Impingement or ESP Module Solenoid Valve - Closed
- Detergent Pump - Off
- Time - 1 minute

Fan Dry
- Exhaust Fan - On
- Drain Solenoid - Open
- Impingement or ESP Module Solenoid Valve - Closed
- Detergent Pump - Off
- Time - 60 minutes

Controller Setup and Tutorial

The user can access the main menu by pressing the ◎ button.

Within the programmable logic controller, factory set points can be modified to configure the system for specific functions if necessary. All parameters are shown in this section.

Some of the menus require the user to enter a password in order to enter the menu. The service password is 1000 and is entered by pressing the ↑↓ to change the number and to advance the cursor, press the ↵ button.

The DDC controller is located in the unit control panel. The face of the controller has six buttons, allowing the user to view unit conditions and alter parameters. The DDC controller is pre-programmed with easy to use menus.

To change the display contrast, hold the Alarm ⚠ and Program ◎ buttons simultaneously while pressing the ↑ and ↓ arrows.

If equipped, the keypad user interface connects via a factory-provided RJ-25 cable to the J10 port on the controller.

Information regarding most of the settings within the Controller U1 are provided in this Installation, Operation and Maintenance Manual.

Keypad Navigation		
↩	Escape	Allows the user to exit the current menu, jumping to the Main Menu.
↑ ↓	Up | Down	The arrow buttons allow the user to scroll through different screens and adjust parameters.
⚠	Alarm	Button will blink red, indicating an alarm condition. Press to review current alarms. To review previous alarms, access the DATA LOGGER in the alarm menu.
↵	Enter	A. In screens with adjustable parameters, pressing the Enter button moves the cursor from the upper left corner of the screen to the parameter. The arrow buttons can then be used to adjust the parameter. B. To move to the next parameter on the same screen, press the Enter button. C. To save the change, press the Enter button until the cursor moves back to the upper left corner of the screen.
◎	Program	Pressing the Program button allows the user to enter the Main Program Menu.

Example of Parameter Adjustment

Exhaust 1 Setpoints		
	Temp	Speed
Low:	90.0°F	50.0%
High:	115.0°F	100.0%
Current Temp:		70.0°F

Once you enter into a menu that has adjustable parameters, the cursor always begins in the upper left corner of the display and will be blinking. Press the ↵ button to move the cursor down for parameter adjustment.

Exhaust 1 Setpoints		
	Temp	Speed
Low:	90.0°F	50.0%
High:	115.0°F	100.0%
Current Temp:		70.0°F

Once the cursor has reached the desired parameter, press the ↑↓ buttons to adjust the value.

Exhaust 1 Setpoints		
	Temp	Speed
Low:	90.0°F	50.0%
High:	115.0°F	100.0%
Current Temp:		70.0°F

When satisfied with the adjustment, press the ↵ button to save the parameter. **When finished, make certain the cursor is in the upper left corner. If the cursor is not in the upper left corner, the changes will not be saved.** The cursor must be in the upper left corner to enable screen advancement.

Main Menu Overview

Pressing ◎ button will bring you into the main menu. Scrolling up/down with ↑ ↓ buttons will bring you to different sub-menus including **A: Clock, B: Input/Output, C: Service, and D: Manufacturer.**

Exiting the main menu (using ⮌ button) this will first bring you to system status screen loop. This loop includes several screens to view the operating conditions of the unit. Scroll through the menu screens by using ↑ ↓ buttons. **Screens with dashed line border are dependent upon the configuration and may not appear for every system.**

PCU Exhaust Fan	
Exhaust:	Off
Speed:	0.0%
System Status:	Wash

PCU Exhaust Fan Status:

This screen will display the status of the PCU exhaust fan as well as display the fan speed (if applicable). A system status will show items like whether unit is in a wash or a door was left open.

PCU ESP Pass #1	
Power Supply Status A:	On
Status B:	On
Status C:	On

PCU ESP Pass #1

This screen will display the status of PCU ESP pass 1, providing statuses of all power supplies on that pass.

PCU ESP Pass #2	
Power Supply Status A:	On
Status B:	On
Status C:	On

PCU ESP Pass #2 (if applicable)

This screen will display the status of PCU ESP pass 2, providing statuses of all power supplies on that pass.

PCU ESP Pass #3	
Power Supply Status A:	On
Status B:	On
Status C:	On

PCU ESP Pass #3 (if applicable)

This screen will display the status of PCU ESP pass 3, providing statuses of all power supplies on that pass.

Example of Alarms

If an alarm occurs, the ⚠ button will flash red on the controller and the keypad (if connected).

Alarms
Press DOWN to review current alarm(s). Press ESC to exit. Press ALARM to reset.

To navigate to the alarm menu, press the ⚠ button once. Press the ↓ button to scroll through any current alarms. Once the problem causing the alarm has been corrected, all alarms except “Wash Aborted” alarm will automatically clear. Pressing the ⚠ button will clear the low detergent fault if it needs to be manually cleared. If the alarm cannot be cleared, the cause of the alarm has not been fixed.

*** ALARM ***
Exhaust Fan Alarm Check exhaust starter or VFD for fault code.

This is an example of an exhaust fan fault.

Alarms
No active alarm Press ENTER key to access ALARM HISTORY log.

This screen appears if there are no active alarms.

To view all saved alarms, press the ↵ button to enter the DATA LOGGER. For more information, see the Data Logger menu.

Alarm	Alarm Description
Low Detergent	No detergent flow or empty detergent tank
Exhaust Fan Fault	Failure of the exhaust fan
Door Safety Alarm	One of the doors to the unit is open
Power Supply Failure	Power supply has failed
Fire Detected	Indicates fire in either the kitchen or PCU unit
Wash Aborted	Wash cycle was stopped short

A. Clock

The **Clock** menu allows the user to view and alter the time and date. The user can also adjust the daylight savings time setting.

Clock	
02:00:00PM	07/20/25
Date:	MM/DD/YY
Hour:	15:30
Day:	Monday

THE CLOCK SCREEN ALLOWS THE USER TO ADJUST THE TIME AND DATE.

The time/date will not be adjustable on the controller if the user interface is the touch screen.

Clock	
DST:	Enable
Transition time:	60min
Start:	LAST SUNDAY
in MARCH	at 2.00
End:	LAST SUNDAY
in OCTOBER	at 3.00

THIS SCREEN ALLOWS THE USER TO ADJUST DAYLIGHT SAVINGS TIME SETTING.

The Daylight Savings time feature can be adjusted to meet the current daylight savings time requirements.

Holiday Configuration	
Number:	4
Wash and fan schedules will not operate during holidays.	

THIS SCREEN ALLOWS THE USER TO ADD AND ADJUST HOLIDAY TIMES.

The user can add up to 16 holidays. Adding holidays will prevent the wash and fan scheduler controlling the wash/fan during the days selected.

Holiday X	
1:	0/ 0 - 0/ 0
2:	0/ 0 - 0/ 0
3:	0/ 0 - 0/ 0
4:	0/ 0 - 0/ 0

B. Input/Output

The **Input/Output** menu allows the user to quickly view the status of the controller inputs and outputs.

Analog Input	
Fan Speed (AIN1)	
Input B001:	0.0%

To manually control I/O values, go to the **Service menu > Service settings > I/O Manual Control.**

Similar screens appear for all controller inputs and outputs.

Your controller may not utilize the input shown. See unit wiring diagram for your specific configuration.

Digital Input	
On / Off (DIN1)	
DI 1 Status:	Open

Similar screens appear for all controller inputs and outputs.

Your controller may not utilize the input shown. See unit wiring diagram for your specific configuration.

Relay Output	
Exhaust Relay (DOUT1)	
Relay 1 Status:	OFF

Similar screens appear for all controller inputs and outputs.

Your controller may not utilize the output shown. See unit wiring diagram for your specific configuration.

Analog Output	
Fan Speed (AOUT1)	
Output:	5.00vdc

Similar screens appear for all controller inputs and outputs.

Your controller may not utilize the output shown. See unit wiring diagram for your specific configuration.

C. Service

The **Service** menu allows the user to access several sub-menus regarding controller information, controller overrides, operating hours, BMS configuration, I/O manual management and wash settings. By accessing the **BMS Configuration** sub-menu, the user can adjust BMS protocol settings. (BACnet®, LonWorks®, Modbus)

C. Service
a. System Information

Information

Greenheck Fan Corp.

Version:		3.00.000
Date		07/20/25
Bios:	6.40	11/17/15
Boot:	5.02	09/30/13

The **System Information** sub-menu displays information about the controller and the program loaded on the controller.

This screen shows version, boot and bios information. Bios and boot pertain to the controller's firmware and operating system.

C. Service
b. Power Supply

The **Power Supply** sub-menu allows the user to view and adjust the power supply settings.

Power Supply Settings 1

Power supply trip protection delay: On

This screen allows the user to enable/disable the power supply trip protection.

Power supply trip protection will shut off the power supply for a period of time (default 5 minutes) if constantly tripping for a period of time (default 2 minutes). This should be left as On (enabled) to protect the power supplies unless instructed otherwise by the factory.

Power Supply Settings 2

Power supply trip time before alarm and temporary shut off: 2min

This screen allows user to adjust the amount of time the power supply continuously trips before going into fault, and if Power supply trip protection delay is set to "On" then temporarily shutting power supplies for that specific pass off

Default is 2 minutes.

Power Supply Settings 3

Power supply alarm reset delay: 5 min

If Power supply trip protection delay is On, this screen allows user to adjust the amount of time the power supply shuts off before trying again.

Default is 5 minutes.

C. Service
c. Wash Settings

The **Wash Settings** sub-menu allows the user to view and adjust the wash times.

NOTE

Wash Settings only applies to units configured to wash the cells automatically/in place.

Wash Settings 1

Pre-Soak:	180 sec
Detergent:	60 sec
Soak:	180 sec
Rinse:	240 sec
Drain:	60 min
Delay:	0 sec
Fan Dry:	60 min

This screen allows the user to adjust settings for a unit wash. Default times are provided on page 12 of this manual.

Pre-Soak: Time for spraying cell(s) with water.

Detergent: Time for spraying cell(s) with water with detergent injected into the water line.

Soak: Time to allow the cells to soak (water and detergent stop).

Rinse: Time for spraying the cell(s) with water to remove debris and detergent.

Drain: Time to drain the remainder of the water in the unit before starting the dry portion of the wash cycle.

Delay: Time to allow water heater/grease interceptor to recover between each module's wash sequence.

Dry: Time for turning on the fan after a wash to dry out the cells.

Wash Settings 2

Auto Wash: Yes
Auto Wash Time: 2:00am
Days/Week
Mo Tu Wd Th Fr Sa Su
■ ■ □ ■ ■ ■ ■

THIS SCREEN ALLOWS THE USER TO ADJUST SETTINGS REGARDING THE AUTO WASH FEATURE WHICH STARTS A WASH AUTOMATICALLY AT A SPECIFIC TIME A DAY.

Auto Wash: Enable or disable the auto wash feature.

Auto Wash Time: Adjust the time of day the wash will start. Note the wash will only begin if the fan is not on.

Days/Week: Adjust which days per week the auto wash should occur. Black (filled in) boxes indicate enabled for that day, white (open) boxes indicate disabled for that day.

Last Washes

Last Complete Wash
00:00:00am 00/00/00
Last Aborted Wash
00:00:00am 00/00/00
Reason: None

THIS SCREEN ALLOWS THE USER TO VIEW LAST COMPLETED SUCCESSFUL WASH CYCLE, LAST WASH CYCLE THAT WAS STOPPED SHORT, AND THE REASON WHY THE LAST WASH CYCLE WAS STOPPED SHORT.

Last Complete Wash: Date and time stamp of last completed, successful wash cycle.

Last Aborted Wash: Date and time stamp when last wash cycle was stopped.

Reason: Reason for the last wash cycle stopping short OR prevented from starting. Reasons can include:

a. Keypad Wash Bn – Wash button on keypad was pressed, stopping the wash cycle
b. Open Unit Door – Door on unit body was left open or opened during the wash cycle
c. Keypad Fan Run – Fan button on keypad was pressed before the wash cycle was attempted to start, or pressed while the wash cycle was in process, overriding the fan to turn on and therefore stopping the wash cycle
d. DI Fan Run – Digital input (Fan On/Off, Digital Input 1) was detected as closed before wash cycle was attempted to start, or closed while the wash cycle was in process, overriding the fan to turn on and therefore stopping the wash cycle
e. Program Change – If wash control is disabled in the factory settings, this will stop a wash from completing
f. Fire Active – If kitchen fire is detected, it will prevent a wash from occurring or stop a wash from completing

Wash Log History

Press ENTER key to access log history of completed washes.

THIS SCREEN ALLOWS THE USER TO VIEW LAST COMPLETED SUCCESSFUL WASH CYCLES, PROVIDED WITH A DATE AND TIME STAMP.

Pressing enter will bring up the successful wash log history. Pressing up/down arrows will cycle through each successful wash date/time stamp. The log only records successfully completed wash cycles. All aborted wash cycles will not be recorded.

NOTE

The log is capable of logging up to 100 washes. Once 100 is reached, the program will overwrite the oldest wash date/time stamp logged.

Clear Wash Log History

This will clear the wash log history.
Continue? NO

THIS SCREEN ALLOWS USER TO CLEAR THE WASH LOG HISTORY. PRESSING ENTER TO NAVIGATE DOWN TO "NO", AND CHANGING TO "YES" ON THIS SCREEN WILL CLEAR ALL RECORDED SUCCESSFUL WASH CYCLE DATE/TIME STAMPS.

Low Det Settings 1

Washes during low detergent alarm: 0
Last wash on low det: 00:00:00am 00/00/00
Reset Det Count: OFF

THIS SCREEN ALLOWS USER TO VIEW LOW DETERGENT INFORMATION RECORDED WITH WASH SYSTEM.

Washes during low detergent alarm: Counts number of times wash cycle was completed during a low detergent alarm.

Last wash on low detergent: Date and time stamp when last wash cycle was stopped short OR prevented from starting.

Reset detergent count: Changing this from "OFF" to "ON" will change the count for "Washes during low detergent alarm" back to 0.

Low Det Settings 2

Det Alm Delay: 15s

THIS SCREEN ALLOWS THE USER TO ADJUST THE DELAY TIME TO INITIATE A LOW DETERGENT FAULT AFTER DETECTING NO DETERGENT FLOW.

Default is 15 seconds.

Wash Settings 3

ESP cell power supply delay time after wash cycle is aborted: 60 min

THIS SCREEN ALLOWS THE USER TO ADJUST THE DELAY TIME BEFORE CELLS CAN BE POWERED AGAIN IF A WASH CYCLE IS STOPPED PREMATURELY.

Default setting is 60 minutes.

Test Wash Setup

Pre-Soak:	10 sec
Detergent:	10 sec
Soak:	10 sec
Rinse:	10 sec
Dry:	1 min
Drain:	10 sec
Start Test Wash?	NO

THIS SCREEN ALLOWS THE USER TO ADJUST SETTINGS FOR A UNIT TEST WASH AND ALSO START A TEST WASH. TEST WASHES ALLOW FOR EXPEDITED SEQUENCE TIMES TO QUICKLY MONITOR A FULL WASH SEQUENCE. CHANGING "NO" TO "YES" WILL START A TEST WASH. DURING A TEST WASH, PRESS THE BACK BUTTON TO ABORT THE TEST WASH SEQUENCE.

Wash Settings 4

Total Calculated Wash Time (with Fan Dry): 176 min

THIS SCREEN PROVIDES TOTAL CALCULATED WASH TIME FROM START OF WASH UNTIL THE END OF THE FAN DRY. THIS CAN BE USED AS A HELPER TO DETERMINE WHAT TIME TO SCHEDULE THE WASH CYCLE TO START, TO MAKE SURE THE ENTIRE WASH CYCLE CAN BE PERFORMED WITHOUT COOKING INTERRUPTION.

C. Service
d. BMS Configuration

The **BMS Configuration** sub-menu allows the user to view and alter BMS protocol settings. If the BMS protocol is BACnet or Modbus, additional screens allow further configuration. See below for details. To access the **BMS Configuration** sub-menu, enter the service password (Default=1000).

BMS Configuration

Protocol:: BACnet MSTP
To adjust BACNET settings press & hold ALARM & ENTER keys to access BIOS screens.

THIS SCREEN ALLOWS THE USER TO SELECT THE BMS PROTOCOL. ALL BMS PROTOCOLS REQUIRE A COMMUNICATIONS CARD INSTALLED IN THE SERIAL CARD PORT, LOCATED ON THE FACE OF THE CONTROLLER.

If the protocol is BACnet MSTP or BACnet IP/Eth, the user must enter into the operating systems (BIOS) screens to adjust BACnet parameters.

MS Configuration

Control Fan speed via BMS: No
(Otherwise, controlled via analog input term SPD-+ and SPD-C)

THIS SCREEN WILL BE VISIBLE IF FAN CONTROL SPEED REFERENCE IS SELECTED IN FACTORY SETTINGS AS "VARIABLE".

If selecting "Yes", fan speed will be controlled via BMS point. Otherwise, if selecting "No" fan speed will be controlled via analog input terminal blocks SPD-+ and SPD-C.

MODBUS SETUP	
BMS Card Address:	1
Baudrate	19200

This screen allows the user to adjust Modbus parameters.

This screen only appears if the selected BMS protocol is set to Modbus.

The address is the Modbus address of the card installed in the SERIAL CARD port located on the face of the controller. (Factory Default = 1).

The Baud Rate should be set to the BMS baud rate. (Factory Default = 19200).

To access/adjust BACnet MSTP and IP parameters, perform the following steps...

1. Press together for 3 seconds the ⚠ (alarm) and ↵ (enter) to enter the BIOS menu. Press ↓ (down) arrow to select OTHER INFORMATION and press ↵ (enter) to confirm.

   SYSTEM INFORMATION
   LOG DATA
   >OTHER INFORMATION
   FLASH/USB MEMORY

2. Press ↓ (down) arrow to select PCOWEB/NET CONFIG and press ↵ (enter) to confirm.

   ID/PRODUCT CODE
   >PCOWEB/NET CONFIG
   MEMORIES STATUS
   CHIP IO VERSION

3. Select either PCOWEB Settings for BACnet IP or PCONET Settings for BACnet MSTP and press ↵ (enter) to confirm.

   >PCOWEB settings
   >PCONET settings

4. Once reaching the PCO Settings, adjust each BMS parameters and press enter to cycle through them all. Once finished adjusting all the parameters, be sure to have save the parameters by navigating to the screen that shows “PCONET CONFIG ENABLE” and changing “NO” to “YES” next to “Update pCOnet?”. Then follow the prompts on the screen to cycle power on the controller.

   Make sure to cycle power when prompted to cycle power to the controller by unplugging the G/GO orange plug on the bottom of the controller, then plugging it back in. Skipping this step will not save parameters that were adjusted.

BACNET IP

DHCP: OFF (off = static)
IP Address:
--0. --0. --0. --0

Netmask: (subnet)
--0. --0. --0. --0
Gateway:
--0. --0. --0. --0

DNS1:
--0. --0. --0. --0
DNS2:
--0. --0. --0. --0

BACnet ID: (instance)
77000
BACnet Type:
IP or Ethernet

PCONET CONFIG ENABLE
UPDATE pCOweb? YES

BACNET MSTP

BACnet ID: (instance)
77000
BACnet baud:
38400

BACnet MAC: 127
Max Masters: --0
Max Frames: --20

PCONET CONFIG ENABLE
UPDATE PCOweb? YES

C. Service

e. Service Settings
- a. Fan Operation
- b. I/O Manual Control
- c. Sensor Calibration
- d. User Save/Restore
- e. Alarm History Reset

The **Service Settings** sub-menu allows the user to adjust fan operation settings, set a fan on/off schedule, manually enable/disable input and outputs, calibrate sensors, create or restore user settings and the alarm history log.

C. Service

e. Service Settings
- a. Fan Operation

The **Fan Operation** sub-menu allows the user to adjust fan settings.

Auto Fan Off Settings

Auto Fan Off? No
Run Hours: 8 hours

Note: This will only shut the fan off if the fan was powered on by the keypad (NOT DI)

THIS SCREEN ALLOWS THE USER TO ADJUST SETTINGS REGARDING THE AUTO OFF FEATURE WHICH STOPS THE FAN IF STARTED FROM THE USER INTERFACE AFTER A SPECIFIC AMOUNT OF TIME.

Auto Fan Off?: Enable or disable the auto fan off feature. (Default is No).

Run Hours: Adjust fan run time before the fan automatically shuts off. (Default = 8 hours)**.**

Fan Scheduling

Fan On: NO
8:00am
Fan Off: NO
10:00pm
Days/Week

Mo	Tu	Wd	Th	Fr	Sa	Su
■	■	□	■	■	■	■

THIS SCREEN ALLOWS THE USER TO SET A FAN ON/OFF SCHEDULE FOR THE WEEK.

Fan On: Enable or disable the fan turning on at a specific time. Time can be adjusted below for fan on setting. (Default is NO, with 8:00am start time).

Fan Off: Enable or disable the fan turning off at a specific time. Time can be adjusted below for fan off setting. (Default is NO, with 10:00pm start time).

Days/Week: Adjust which days per week the auto wash should occur. Black (filled in) boxes indicate enabled for that day, white (open) boxes indicate disabled for that day.

C. Service

e. Service Settings
- b. I/O Manual Control

IN* I/O Manual Control, *THE USER WILL BE ABLE TO ADJUST INPUTS/OUTPUTS.

NOTE: The manual adjustment of these input and/or outputs should only be adjusted in the event of troubleshooting. We suggest these parameters only be changed with the advice of factory personnel.

Analog Input

PS1 Status (AIN 2)
Manual Control B002:OFF
Manual Position 0.0
Value 2.50vdc

Manual Control: Allows the user to override the analog input for troubleshooting.

Manual Position: The value to force the input to when in an override state.

Value: The current value of the analog input.

Digital Input

On / Off (DIN 1)
Manual DI 1: OFF
Manual Position: CLOSED
DI 1 Status: Open

Manual DI: Allows the user to override the digital input for troubleshooting.

Manual Position: The value to force the input to when in an override state.

Status: The current value of the digital input.

Relay Output	
Exhaust Relay	(DOUT 1)
Manual Relay 1:	OFF
Manual Position	OFF
Relay 1 Status:	OFF

Manual Relay: Allows the user to override the relay output for troubleshooting.

Manual Position: The value to force the output to when in an override state.

Status: The current value of the relay output.

Analog Output 1	
Fan Speed	(AOUT 1)
Mode:	Auto
Manual Value	0.00vdc
Output:	0.00vdc

Mode: Allows the user to override the analog output for troubleshooting.

Manual Value: The value to force the output to when in an override state.

Output: The current value of the analog output.

C. Service

e. Service Settings

c. Sensor Calibration

IN* Sensor Calibration, *THE USER WILL BE ABLE TO ADJUST ANALOG INPUTS OFFSETS.

Analog Input	
Fan Speed (AIN1)	
Input B01	
Offset	0.0
Value	100.0

Offset: This adjustable value can be used to calibrate the input with an offset value. (Factory Default = 0.0)

Value: This is the current value of the input. (Offset adjustment is added).

Similar screens are available for the remaining analog inputs.

C. Service

e. Service Settings

d. User Save/Restore

IN* User Save/Restore *MODE, THE USER WILL BE ABLE TO SAVE AND RESTORE THE DEFAULT PARAMETERS STORED IN MEMORY.

User Save/Restore	
Save?	No
Restore?	No
Enable Auto Save:	Yes

If the user would like to save their settings, move the cursor to the SAVE position and change to YES. This will save all of the current parameters into memory as Service Settings. If the user would like to restore to these values at some point in the future, moving the cursor to the RESTORE position and selecting ON, will restore the controller to the user-saved defaults.

C. Service

e. Service Settings

e. Alarm History Reset

THIS SCREEN ALLOWS THE USER TO CLEAR THE ALARM FROM MEMORY.

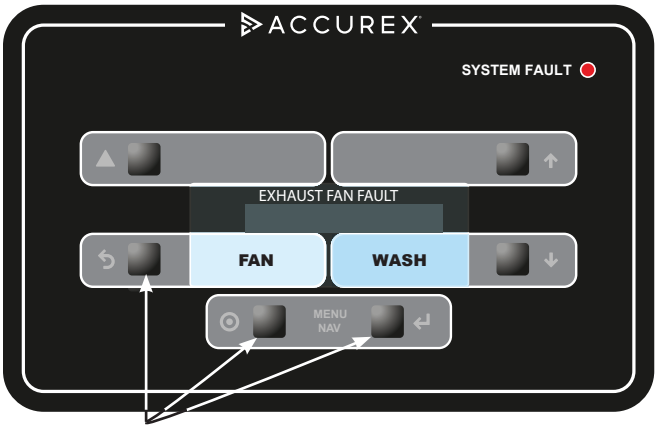
Alarm History Reset
This will clear the alarm history.
Continue? NO

If the user would like to clear the alarm log, move the cursor to the OFF position and change to YES.

D. Manufacturer

The **Manufacturer** menu allows the user to access several sub-menus regarding controller configuration, I/O configuration, factory settings, controller initialization pages, and factory save/restore pages. These changes are to be completed under factory advisement only!

Keypad Navigation



When **'BUTTON(S)'** are mentioned in the description below, we are referring to the 'squares' on the keypad. The following information details the Daily Operations of the Grease Trapper ESP keypad buttons and their functions.

FAN - Momentarily pressing the 'FAN' button will turn on the PCU unit. If the fan is on, the background behind 'FAN' text will be dark. To turn the system off, press the 'FAN' button.

Fan button is disabled when the Motor Control Type is selected as Variable Volume-VFD. The fan can be manually enabled in the PLC.

WASH - Momentarily pressing the 'WASH' button will start the automatic washdown sequence. If the wash sequence is in process, the background behind 'WASH' text will be dark. To cancel the wash sequence, press the 'WASH' button.

Display functionality and control:

To change the display contrast, hold the buttons next to the Alarm ⚠ and Program ◎ icons simultaneously while pressing the buttons next to the ↓ and ↑ arrows. The down arrow will make the screen lighter and the up arrow will make the screen darker.

Upon any alarm, the 'SYSTEM FAULT' red LED light on the face of the keypad starts flashing. Once all alarms are corrected and any low detergent alarm is manually reset, this LED will stop flashing and no longer be illuminated.

Through the middle of the screen, system status messages will be displayed as a reference. These system statuses will include:

- Current alarms
- Power Supply Status
- Exhaust Fan Status
- Wash Sequence

The keypad also includes indicators next to the buttons that correspond to the buttons on the controller. These can be used to navigate through the controller using the keypad. To access the main menu, simply press and hold the button next to the Program ◎ icon for **five seconds** or until the screen changes to the main menu.

Variable Frequency Drive (VFD) Information

A Yaskawa V1000 or GA500 (200-230VAC and 460VAC, 25HP or less) or Yaskawa A1000 (575 VAC) or Yaskawa HV600 (greater than 25HP) variable frequency drives (VFDs) will be provided if the PCU is configured to use a VFD to control the exhaust fans. These drives will come programmed from the factory, and little to no adjustment will be necessary in most cases. For more in-depth information on wiring and programming these drives, please utilize the Quick Start Guide provided with the package. This quick start guide and other technical manuals can also be found on the Yaskawa website at www.yaskawa.com.

Parameter	Description	Default Value	Factory Adjustment
b1-07	LOCAL/REMOTE Run Selection	00	01
b1-17	Run Command at Power Up	00	01
C1-01	Acceleration Time 1	10.00 seconds	30.00 seconds
C1-02	Deceleration Time 1	10.00 seconds	30.00 seconds
E1-01	Input Voltage	Dependent on drive type	Dependent on motor voltage*
E2-01	Motor Rated Current	Dependent on drive type	Dependent on motor FLA (full load amperage)*
L2-01	Momentary Power Loss Operation Selection	00	02
L5-01	Number of Auto Restart Attempts	00	10

*See PCU wiring diagram for more information.

Resetting the VFD Faults

Upon a VFD fault, first determine the cause of the fault and correct. Typically, if the drive detects a fault, it will remain inoperable until that fault has been corrected and the drive has been reset.

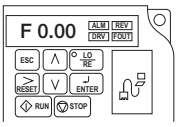
Once a fault has been corrected, the easiest way to clear the displayed fault on the VFD is to shut off power to the drive from the power source (breaker). Wait for the VFD to fully discharge and then restore the power.

Upon correcting a minor fault, recycling power may not be necessary. Simply press RESET, then press LO/RE twice.

Model V1000/GA500

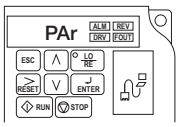
Changing Parameters

Step 1: V1000 Digital Operator power-up state.



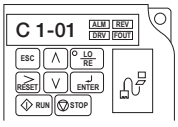
Step 2: Select Parameter Menu

Press [∨] two times until the digital operator show the parameter menu (PAr) then press [ENTER].



Step 3: Select Parameter

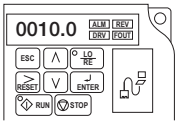
Press [RESET] to select the digit you would like to change. Next use [∧] and [∨] to select the parameter group, sub-group or number.



Once the parameter you wish to change is displayed on the screen and the digit furthest to the right is flashing, press [ENTER].

Step 4: Change Parameter Value

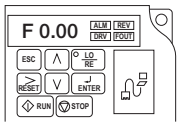
Press [RESET] to select the digit of the parameter value you would like to change.



Modify the parameter value using [∧] and [∨] and press [ENTER] to save the new value.

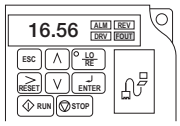
Monitor Motor Frequency and Motor Current

Step 1: V1000 Digital Operator power-up state:



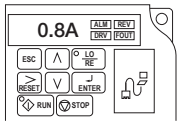
Step 2: Output Frequency

Press [∧] until the **FOUT** LED turns on. The display now shows the actual drive output frequency in hertz (Hz).



Step 3: Motor Current

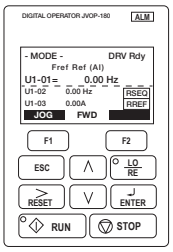
Press [∧] again will show the motor output current. The 'A' behind the value means 'Amps'.



Model A1000

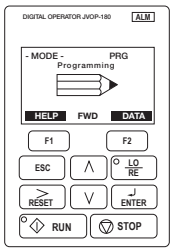
Changing Parameters

Step 1: A1000 Digital Operator power-up state.



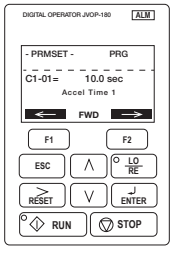
Step 2: Select Parameter Menu

Press [∨] two times until the digital operator shows the programming menu, then press [ENTER].



Step 3: Select Parameter

Press [RESET] to select the digit you would like to change. Next use [∧] and [∨] to select the parameter group, sub-group or number.

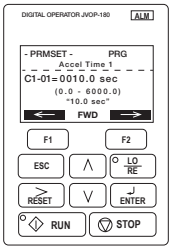


One the parameter you wish to change is displayed on the screen and the digit furthest to the right is flashing, press [ENTER].

Step 4: Change Parameter Value

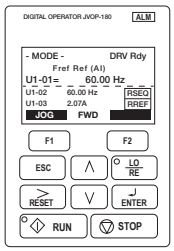
Press [RESET] to select the digit of the parameter value you would like to change.

Modify the parameter value using [∧] and [∨] and press [ENTER] to save the new value.



Monitor Motor Frequency and Motor Current

With the drive running, press [∧] until reaching the Monitor Menu. This will display output frequency and amperage of the motor.



Grease Trapper ESP v3.00 Modbus/BACnet® Points List							
Type	BACnet Device Instance: 77000 (default) Analog = AV, Integer = AV, Digital = BV				Modbus - RTU/TCP Address: 1 (default)	Read Write	Description
	Instance	Name	Units		Register		
Analog	20	Exhaust_Fan_Speed	percent		40021	R	Exhaust Fan Speed Percentage
Analog	21	BMS_Exhaust_Fan_Speed	percent		40022	R/W	BMS Exhaust Fan Speed Percentage
			Inactive Text	Active Text			
Digital	101	Remote_Enable	Off	On	10102	R/W	Remote Fan Enable (0: Off; 1: On)
Digital	102	Fire_Status	Off	On	10103	R	Fire System Status (0: Ok; 1: Fire)
Digital	103	Wash_Enable	Off	On	10104	R/W	Wash Enable (0: Off; 1: On)
Digital	104	Detergent_Low	Off	On	10105	R	Detergent Status (0: Ok; 1: Empty)
Digital	105	Exhaust_Fan_Fault	Off	On	10106	R	Exhaust Fan Fault
Digital	106	Door_Switches	Off	On	10107	R	Door Interlock Switches (1: Ok; 0: Door Open)
Digital	130	Exhaust_Active	Off	On	10108	R	Exhaust Fan Status (0: Off; 1: On)
Digital	131	Pass1_Power_Supply	Off	On	10109	R	Power Supply Pass 1 Status (0: Off; 1: On)
Digital	132	Pass2_Power_Supply	Off	On	10132	R	Power Supply Pass 2 Status (0: Off; 1: On)
Digital	133	Pass3_Power_Supply	Off	On	10133	R	Power Supply Pass 3 Status (0: Off; 1: On)
Digital	134	Wash_Sequence_Active	Off	On	10134	R	Wash Status (0: Off; 1: Wash Cycle Active)
Digital	138	GLOBAL_ALARM	Off	Alarm	10138	R	Global Alarm

Maintenance

NOTE

Maintenance frequency will vary based on site conditions. Adjust frequency as needed.

NOTE

It is recommended to visually inspect the cells at least once a week for the first month of the unit operation. Increase or decrease the wash times based on how clean the cells are upon inspection.

Routine service is required in order to ensure optimum performance and reliability of the system.

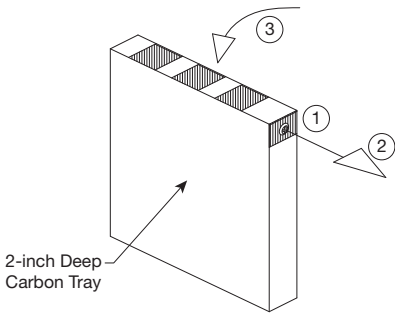
Impingement and Mist Eliminator Filters: These metal filters should be inspected for grease and particulate build-up on a monthly basis. This monthly inspection should be done after the system has competed a wash cycle. If grease or particulate build-up is apparent, remove filters and clean manually.

Ionizing-Collecting Cells: The ionizing-collecting cells should be inspected for grease build-up on a monthly basis. This monthly inspection should be done after the system has completed a wash cycle. If grease build-up is apparent, remove cells and clean manually. After opening the module door, release the (2) cell pushers, and use the cell removal tool to hook onto the handle of the ESP cell and remove from module. The cells should be removed and manually cleaned every 6 months minimum.

Carbon Trays: Carbon tray changeout frequency is dependent on volume of cooking. Replace when an increase in odor breakthrough is first noticed. Change out should range between 3 and 6 months for typical cooking applications. Change out may be more frequent for heavy grease applications.

If opting to refill carbon trays instead of replacing them, follow the below steps:

1. Locate and remove fastener on 2-inch prefilled carbon tray.
2. Slide the filter tray top out of the filter.
3. Remove the old charcoal, and replace.
4. Replace tray top and fastener.



System Fan/Motor: Fan, motor and drives should be inspected, serviced and cleaned according to the manufacturer's instructions, annually.

Wash System Detergent: Manufacturer recommends Zep X701 detergent, manufactured by Zep Incorporated. This detergent has been specifically formulated for this type of equipment, and will help ensure successful operation and optimum performance. In normal applications, the X701 cleaning solution can be diluted at a 1:1 ratio of chemical to water. Upon inspection of the cells, if it appears they are not being fully cleaned during the wash cycle, it is recommended the detergent add timer be increased, the detergent flow control valve adjusted, or the detergent strength increased. Zep X701 should also be used to manually clean the impingement and mist eliminator filters. Substituting other types of detergent may result in decreased system performance, system shut down and voiding of the unit warranty.

To access the impingement and mist eliminator filters and ESP cells, follow these instructions.

1. Turn fan off using keypad.
2. Turn all power pack mounted disconnect switches to off. Follow all applicable lock and tag-out procedures to safely "Lock Out" the system to avoid potential injury.
3. Unlatch all fasteners on the door to open the access door to filters.
4. Short the cells to ground, using the shaft of an insulated screwdriver, to ensure any residual charge is removed before handling the cells.
5. Slide the metal mesh filters from the tracks.
6. Thoroughly clean the metal mesh filters using hot water and a Zep X701 detergent solution.
7. Reinstall the filters in the tracks.
8. Unlatch the door fasteners to access the ESP cells.
9. Loosen and unhook the (2) cell pushers from the ESP cell.
10. Carefully remove cells from the module. Each cell weighs approximately 35 lbs.; use caution when handling. Use care not to bend or dent the collecting plates or framework.
11. Carefully inspect the cell for bent collector plates. Bent plates may be carefully straightened by hand, using needle-nose pliers.
12. Inspect the cell for residual grease that was not removed during the wash process. Excessive grease buildup indicates that wash times may need to be increased on the units. For excessive build-up the cells may need to be removed from the cabinet and manually cleaned.

13. Reinstall the cell to the location from which it was removed. There is an airflow arrow on the cell end plate. Re-insert the cell pushers by hooking the pusher between the cell and the c-channel of the cell rack and tighten until the cable is taught or the cell is fastened.
14. Close the access door completely to ensure the door limit switches are closed and install the door fasteners.

Maintenance

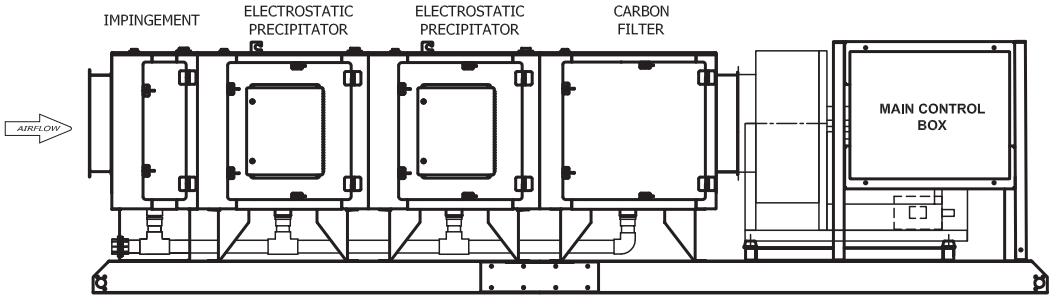
Replacement Parts Ordering

Replacement parts can be obtained through the Parts Department, 800-355-5354 or your local authorized Accurex Sales Representative. To locate your local Representative, visit accurex.com

Description	Part Number
Main Control Panel Fuse, 3A	380750
Main Control Panel Fuse, 20A	380341
Main Control Panel Fuse, 30A	380295
Main Control Panel Fuse Block	385762
Main Control Panel Fuse Block Cover	384006
20 x 20 x 1-inch Impingement Filter	913732
20 x 20 x 1-inch Mist Eliminator Filter	482432
20 x 20 x 2-inch Pre-Filled Carbon Tray	483439
Power Supply	386767
High Voltage Spark Plug Harness	386765
Plastic Isolator for ESP Cell	386759
5 Gallon Container of Detergent	HAZ2882
Diaphragm Detergent Pump	484148
ESP Cell	881099
120V Green Indicator Light	382282
Door Limit Switch	386245
*Door access is determined by standing at unit inlet with air hitting you in back.	

Unit Layout - Elevation Views

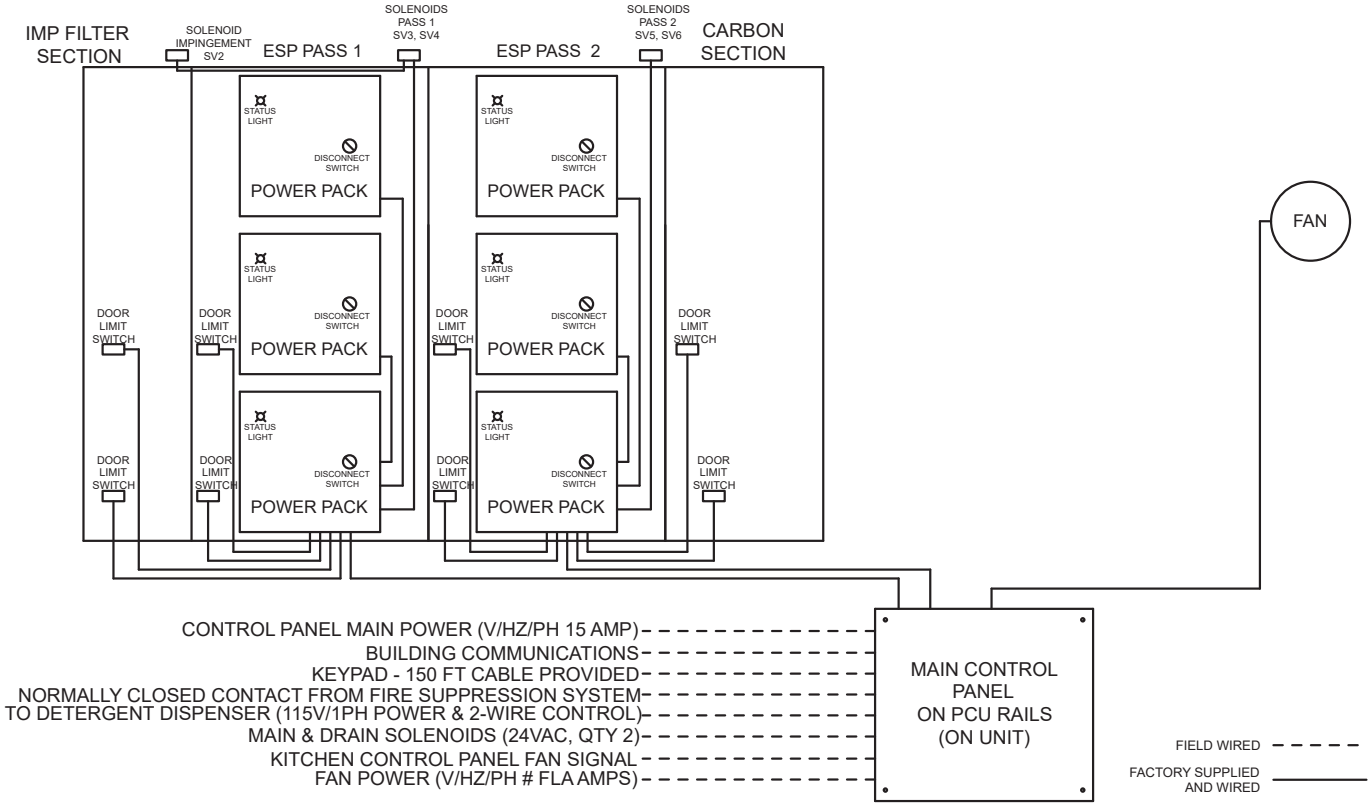
Standard Unit



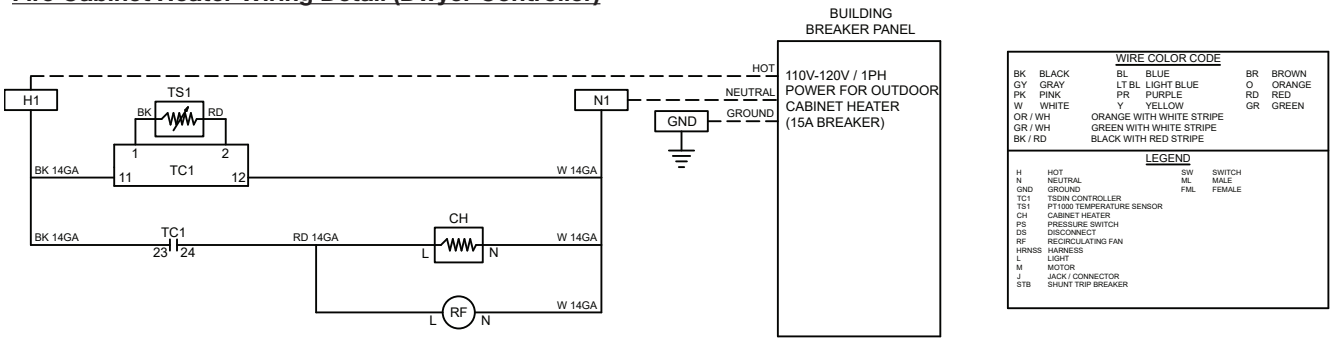
Field Wiring Diagrams

Field diagrams are provided as general drawings. For unit specific drawings, consult wiring diagrams found on the unit control panels.

Standard Unit



Fire Cabinet Heater Wiring Detail (Dwyer Controller)



Field Wiring Diagrams

Dwyer Digital Controller Settings (for Cabinet Heater)

PARAMETER	SETTING	DESCRIPTION
St1	40.0	Setpoint Value Probe 1
St2	3.0	Setpoint Value Probe 2
St3	3.0	Setpoint Value Probe 3
r01	5.0	Differential Probe 1
r02	1.0	Differential Probe 2
r03	1.0	Differential Probe 3
r4	-50.0	Minimum Setpoint Value
r5	150.0	Maximum Setpoint Value
c01	inu	Mode Probe 1
c02	inu	Mode Probe 2
c03	inu	Mode Probe 3
c11	0.0	Minimum Output 1 Stop Time
c12	0.0	Minimum Output 2 Stop Time
c13	0.0	Minimum Output 3 Stop Time
c21	5.0	Minimum Output 1 On Time
c22	0.0	Minimum Output 2 On Time
c23	0.0	Minimum Output 3 On Time
c31	10.0	On Time Fault Probe 1 Cycle
c32	0.0	On Time Fault Probe 2 Cycle
c33	0.0	On Time Fault Probe 3 Cycle
c41	0.0	Off Time Fault Probe 1 Cycle
c42	0.0	Off Time Fault Probe 2 Cycle
c43	0.0	Off Time Fault Probe 3 Cycle
PO	F	Temp Scale
P11	0.0	Probe 1 Calibration
P12	0.0	Probe 2 Calibration
P13	0.0	Probe 3 Calibration
P2	YES	Decimal Point
P31	YES	Probe 1 Present
P32	NO	Probe 2 Present
P33	NO	Probe 3 Present
H2	NO	Keypad Protection
H4	0	Serial Communications Address
H5	0	Keypad Code
H6	Pt1	Type of Probe

PARAMETER PROGRAMMING

- Press and hold Set for 30 seconds or until 00 appears blinking
- Press Set key to enter parameter list
- With ▲and ▼go to the desired parameter on the list of parameters
- Press Set to see the current set value
- Press either ▲or ▼to set the desired new value
- Press Set to confirm it and exit to the parameter list
- Press Set plus ▼to quit programming or wait 1 minute (keyboard timeout).

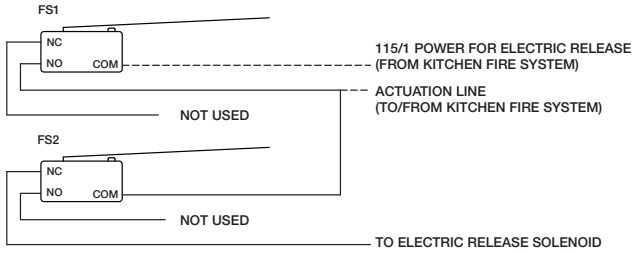
TORQUE:	FIELD WIRING:
TERMINAL BLOCKS = 8 LB.IN GROUNDING BLOCKS = 8 LB.IN	USE MINIMUM 60° Copper Wire

——— FACTORY WIRING

– – – – – – – – FIELD WIRING

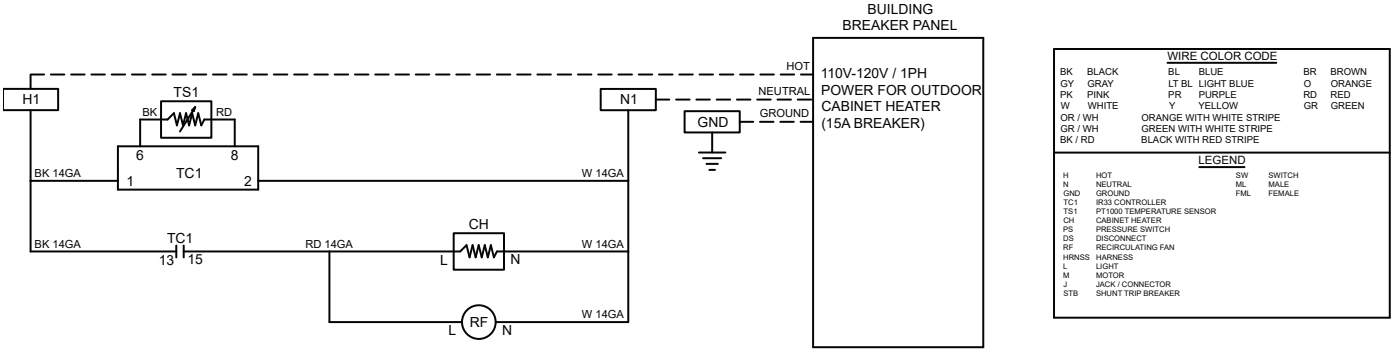
LABEL	DESCRIPTION	WIRE COLOR
TC1	Dwyer Controller	BK - black
T1	PT1000 Temperature Sensor	BL - blue
VFD	Variable Frequency Drive	BR - brown
CH	Cabinet Heater (250 Watts)	OR - orange
DS1	Disconnect	PR - purple
PS#	Pressure Switch	RD - red
LT#	Status Light	YW - yellow
FS1	Fire System Microswitch 1	WH - white
FS2	Fire System Microswitch 2	

Fire System wiring - Ansul Electric Release



Field Wiring Diagrams

Fire Cabinet Heater Wiring Detail (Carel Controller)



WIRE COLOR CODE

BK	BLACK	BL	BLUE	BR	BROWN
GY	GRAY	LT BL	LIGHT BLUE	O	ORANGE
PK	PINK	PR	PURPLE	RD	RED
W	WHITE	Y	YELLOW	GR	GREEN
OR / WH	ORANGE WITH WHITE STRIPE				
GR / WH	GREEN WITH WHITE STRIPE				
BK / RD	BLACK WITH RED STRIPE				

LEGEND

H	HOT	SW	SWITCH
N	NEUTRAL	ML	MALE
GND	GROUND	FML	FEMALE
TC1	IR33 CONTROLLER		
TS1	PT1000 TEMPERATURE SENSOR		
CH	CABINET HEATER		
PS	PRESSURE SWITCH		
DS	DISCONNECT		
RF	RECIRCULATING FAN		
HRNSS	HARNESS		
L	LIGHT		
M	MOTOR		
J	JACK / CONNECTOR		
STB	SHUNT TRIP BREAKER		

Dwyer Digital Controller Settings (for Cabinet Heater)

THERMOSTAT PROGRAMMING INSTRUCTIONS

IR33 PARAMETER	SETTING
c0	2
P1	**5.0**
P3	**0**
c9	5
c10	1
c11	4
c13	3
P14	0
c18	1
c19	0
St1	40

THERMOSTAT SETPOINT ADJUSTMENT

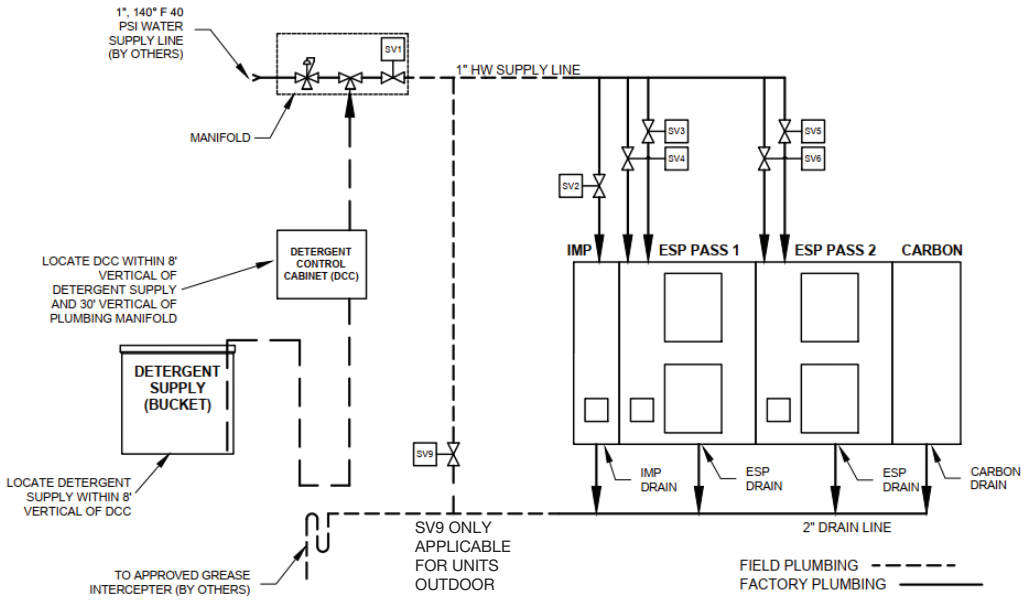
1, PRESS THE SET BUTTON TO SEE THE SETPOINT (St1).
2. PRESS THE UP/DOWN ARROW BUTTON TO CHANGE THE SETPOINT.
3. PRESS THE SET BUTTON TO VIEW THE CURRENT TEMPERATURE.

— — — — — — — - FACTORY WIRING

——————————— FIELD WIRING

Wash Water Plumbing Schematic (not to scale)

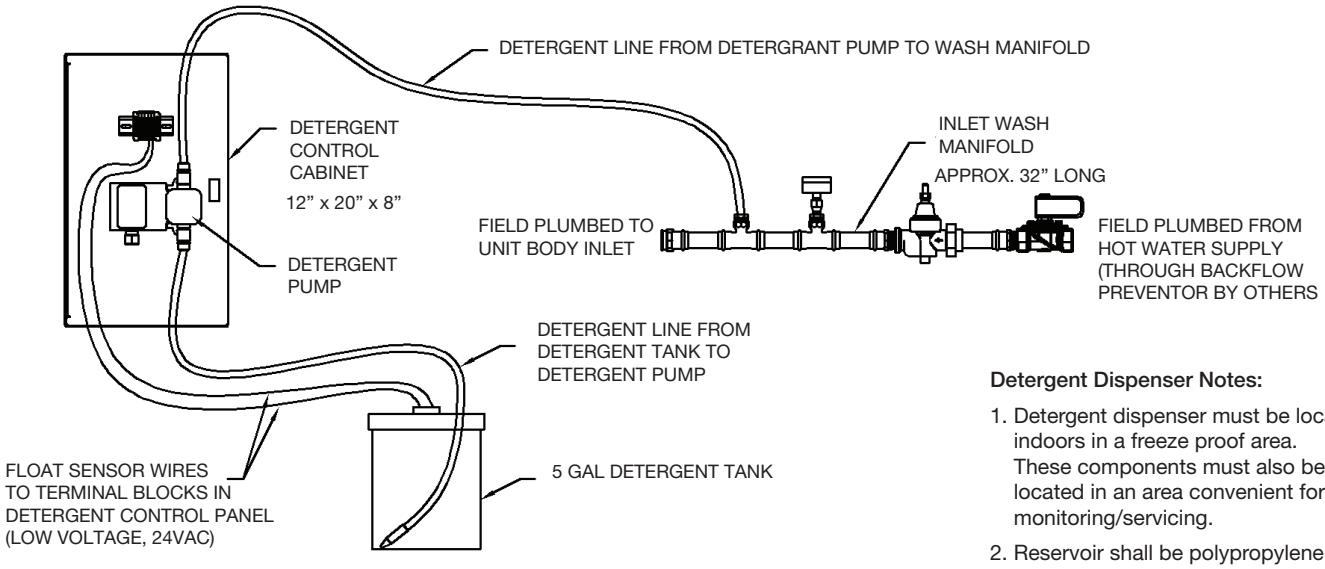
Standard Unit



Plumbing Notes:

1. Trapped drain line water column to be sized for total system loss + 1.0 in. wg
   Drain shall be plumbed to an approved grease interceptor.
2. Water supply and drain piping exposed to freezing must be trace heated and insulated.
3. All piping, backflow preventer, pressure gauges, ball valves and solenoid valves (24 VAC) are provided by others.
4. All solenoid valves provided in the field shall be equipped for outdoor or indoor environment, based on whether the unit is mounted indoors or outdoors.

Detergent Dispenser Assembly



Detergent Dispenser Notes:

1. Detergent dispenser must be located indoors in a freeze proof area. These components must also be located in an area convenient for monitoring/servicing.
2. Reservoir shall be polypropylene with removable lid.
3. Maximum allowable horizontal distance from detergent pump to wash manifold = 30 feet.
4. Maximum allowable vertical distance from detergent pump to wash manifold = 30 feet.

Troubleshooting

Problem: Cells shorting immediately (Green indicator light continually flashes)	
Cells are dirty/clogged	Run through a wash, making sure detergent level is full. If cells are still dirty, safely removing cells and manual cleaning/spraying may be necessary. If air compressor is available on site, spray out cells thoroughly of any dust and debris.
Cells are not installed correctly	Safely remove cells and make sure they are installed correctly, ensure the cell pushers are installed tightly with no slack in the cable. Cable could short out on collector ionizer rods to the ground if installed incorrectly, see page 7.
Cell wiring incorrect	IONIZER should be connected to the RED spark plug cable (Ionizer is the spiked smaller plates that face the inlet of the unit) COLLECTOR should be connected to the BLUE spark plug cable. GROUND cable should be connected to the BLACK spark plug cable. Cells have been labeled by the laser to indicate each spark plug connection.
Dry portion of wash cycle was bypassed	If the unit dry portion of the wash cycle was bypassed, the cells may still be wet. Run the fan for 60 – 90 minutes to dry out the cells.

Problem: When running unit, green indicator on terminal enclosure illuminates, then after a few seconds turns off, then repeats	
Power supply is not providing correct voltage back to control panel	Possible faulty or incorrectly programmed power supply. Contact factory for further troubleshooting assistance.

Problem: Indicator lights (LEDs) on terminal enclosures not illuminating	
Wiring not matching polarity of LEDs	Switch the leads on the LEDs located on the cover of the terminal enclosure(s).
Faulty LEDs or faulty power supply	Test voltage to LEDs and to input power of power supply when unit is on. Replace LEDs/power supply if faulty.

Problem: Power supplies operating (green), but cells don't appear to be collecting contaminants	
Insufficient connection between cells or plugs	Ensure spark plug style cables are properly connected, and that the cell pusher is properly installed.

Problem: Cells not fully clean after completed wash cycle	
Detergent empty	Check to see if there is a low detergent alarm, refill detergent if empty
Incorrect detergent used	Make sure detergent used is the recommended Zep X701
Wash sequences are too short for cooking duty	Increase wash sequence times
Water temperature or pressure incorrect	Make sure water temperature is 140°F and 40 psi

Problem: Wash cycle won't start via button, digital input, nor the wash scheduler	
Fans are running	Fans need to be turned off before wash can be started
System in fire mode	Check for fire micro-switch wiring (normally-closed contact between C1 and NC1).
Wash cycle is starting, but water isn't turned on to unit	Confirm wash is running by referencing keypad/touchscreen. Check hot water shut off valves feeding the unit.

Problem: Unit not washing	
Something is preventing the wash from occurring	Review wash history pages on controller, see page 17-18 for more details.

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Our Commitment

As a result of our commitment to continuous improvement, Accurex reserves the right to change specifications without notice.

Product warranties can be found online at accurex.com, either on the specific product page or in the Warranty section of the website at Accurex.com/Resources/Warranty.

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